

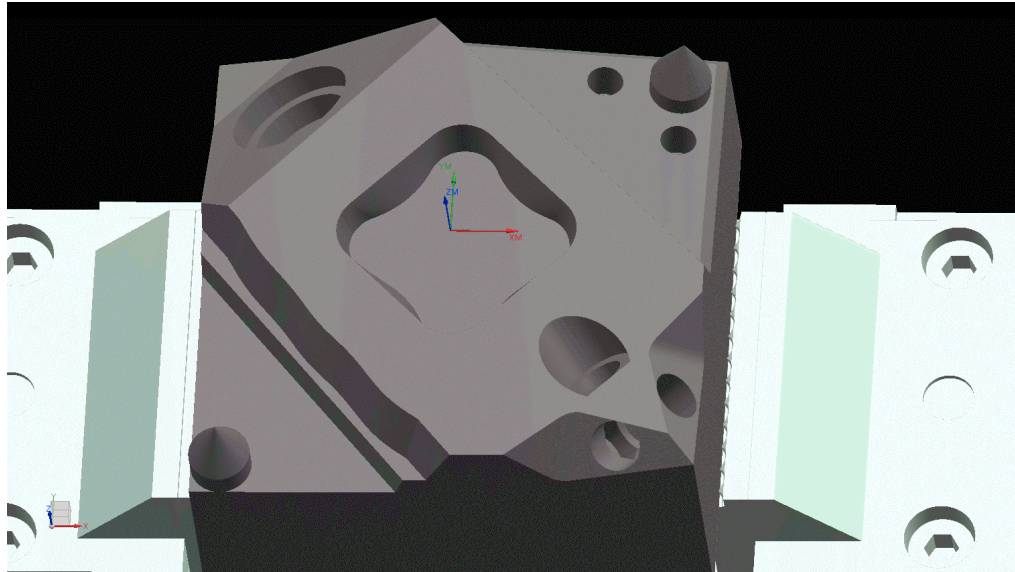
Table of Contents

Table of Contents	1
DOCUMENTATION - sheet 1	2
Tool List	3
Operation List	5

DOCUMENTATION - sheet 1

Setup Instructions

sample_OWI_output ncm_testpart.prt



Customer: ACME INC.	Date: Fri Dec 30 11:47:20 2016
Part Number: 777.666.123	Revision: 02
Job #: 44	Operation #: 01
Total Time: 0h 21m 28s	Cutting Time: 0h 16m 34s
Program Group: PROGRAM	Generated by: MarekP

Setup Information:		Notes: Sample notes Space for Description ...multiline
Fixture Offset: G54	XY Location: Center of Top Face of Stock	
Z min.: -24.820	Z Location: Top of Stock	

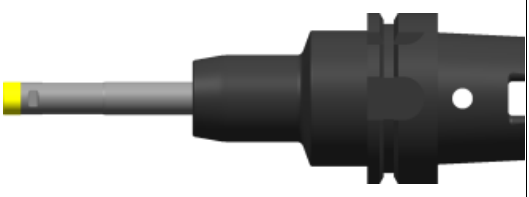
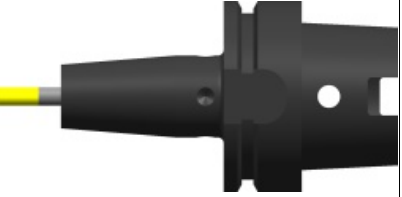
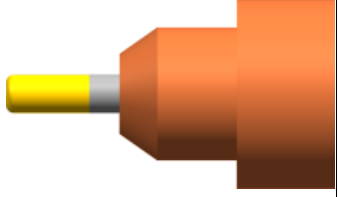
Date: Fri Dec 30 11:47:20 2016

Custom template design: www.ncmatic.com

Tool List

Tool List

sample_OWI_output ncm_testpart.prt

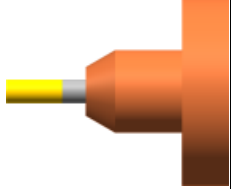
name MP_R390-044C4-11M060 T# 4	D = 44.000 R1 = 0.800 L = 60.000 FL = 10.000 #FL = 4	Reach = 60.000 Z min = -1.000 T = 0h 1m 23s Tc = 0h 1m 13s	Tool descr glowica_fi_44 Holder descr	
name MP_316-12SM450-12005P T# 5	D = 12.000 R1 = 0.500 L = 180.000 FL = 7.500 #FL = 4	Reach = 180.000 Z min = -23.311 T = 0h 11m 27s Tc = 0h 9m 50s	Tool descr frez_fi_12_krotki Holder descr	
name MP_2P340-0600-PB T# 34	D = 6.000 R1 = 0.000 L = 26.000 FL = 13.000 #FL = 4	Reach = 26.000 Z min = -24.820 T = 0h 4m 35s Tc = 0h 3m 2s	Tool descr frez_fi_6 Holder descr	
name UGT0201_088 T# 431	D = 10.000 R1 = 2.000 L = 30.000 FL = 22.000 #FL = 4	Reach = 30.000 Z min = -12.575 T = 0h 0m 37s Tc = 0h 0m 17s	Tool descr End mill 10 mm Holder descr Large compression	
name MP_2P360-1000-PA_WYK T# 29	D = 10.000 R1 = 0.000 L = 68.000 FL = 32.500 #FL = 4	Reach = 68.000 Z min = -13.496 T = 0h 1m 23s Tc = 0h 1m 1s	Tool descr frez_fi_10_wyk Holder descr	

Date: Fri Dec 30 11:47:26 2016

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Tool List

sample_OWI_output ncm_testpart.prt

name MP_860.1-0670-024A1-PM T# 32	D = 6.700 R1 = 0.000 L = 41.590 FL = 25.090 #FL = 2	Reach = 77.590 Z min = -22.498 T = 0h 0m 15s Tc = 0h 0m 5s	Tool descr wiertlo_fi_6.7 Holder descr	
name MP_435.B-0700A1-XF T# 33	D = 7.000 R1 = 0.000 L = 63.200 FL = 16.000 #FL = 2	Reach = 100.000 Z min = -22.498 T = 0h 0m 23s Tc = 0h 0m 13s	Tool descr rozwiertak_7H7 Holder descr	
name UGT0301_028 T# 22	D = 8.000 R1 = 0.000 L = 78.000 FL = 76.000 #FL = 2	Reach = 78.000 Z min = -23.600 T = 0h 0m 39s Tc = 0h 0m 18s	Tool descr Twist Drill 8 mm Holder descr Large collet	
name UGT0201_007 T# 7	D = 8.000 R1 = 0.000 L = 27.000 FL = 19.000 #FL = 4	Reach = 27.000 Z min = -21.642 T = 0h 0m 41s Tc = 0h 0m 31s	Tool descr End Mill 8 mm Holder descr Small compression	

Date: Fri Dec 30 11:47:26 2016

Custom template design: www.ncmatic.com

Operation List

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL

Tool:
T4 MP_R390-044C4-11M060

Depth of Cut:
0.00

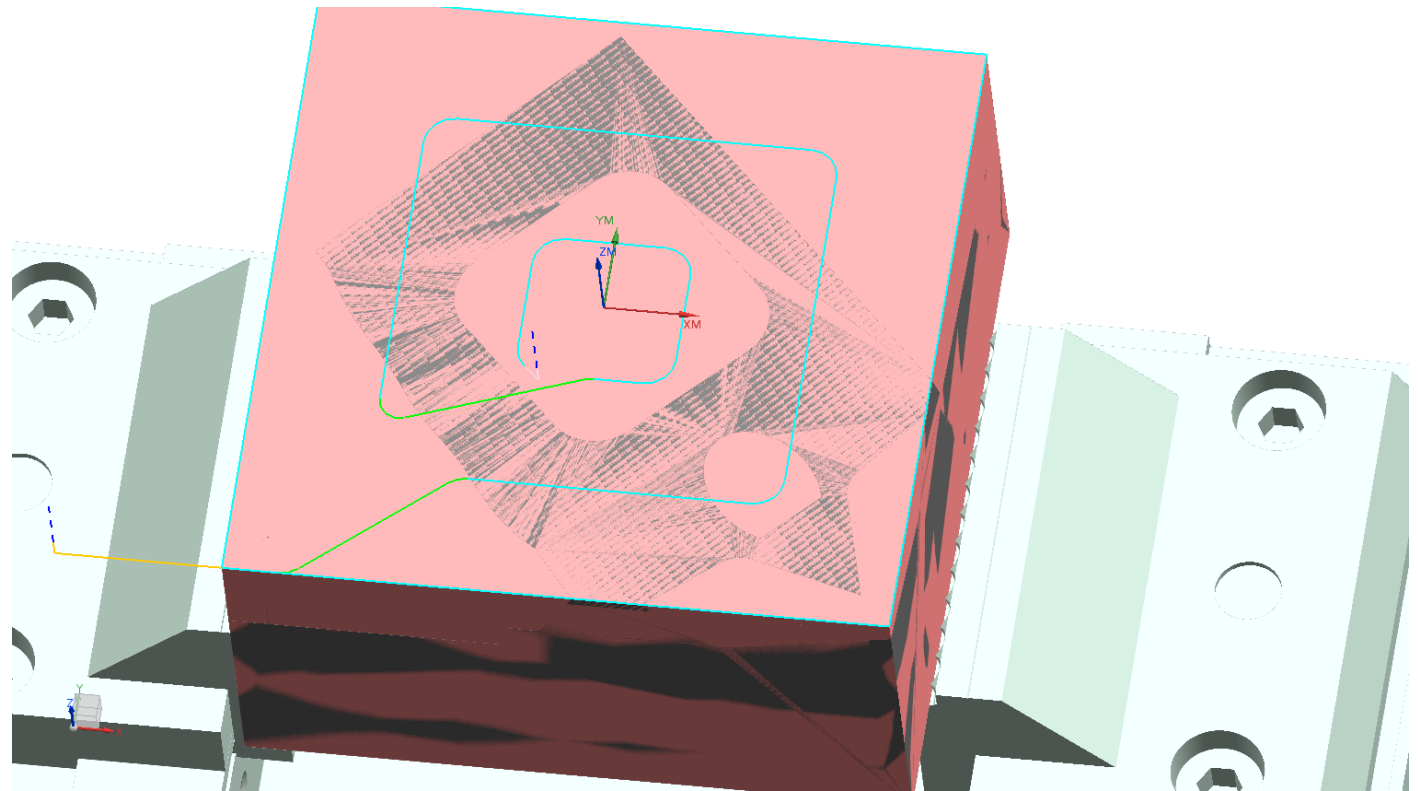
Stock:
0.00

Method:
NONE

Time:
Total: 0h 1m 23s Cutting: 0h 1m 13s

Z min.:
-1.000

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
2.00

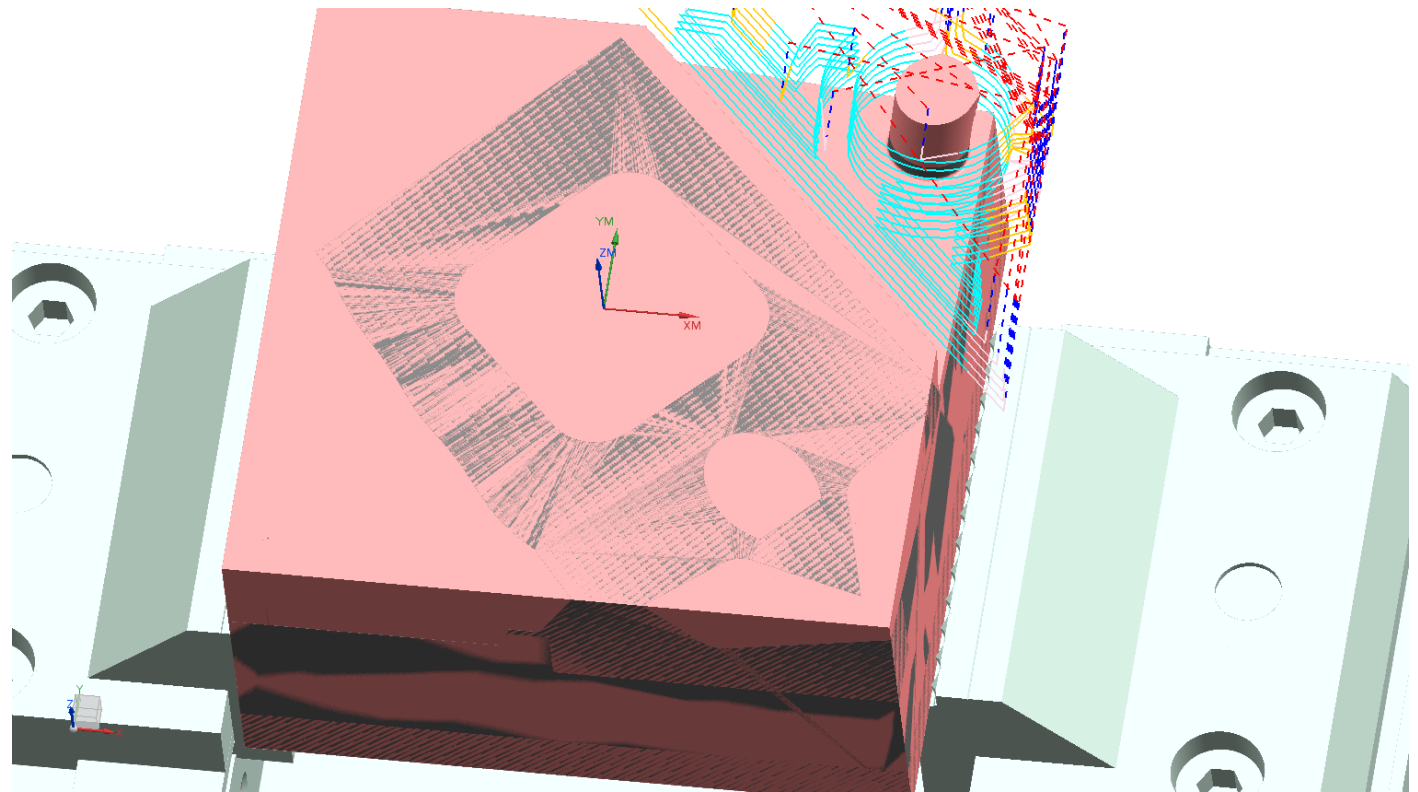
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 2m 7s Cutting: 0h 1m 52s

Z min.:
-17.852

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
0.00

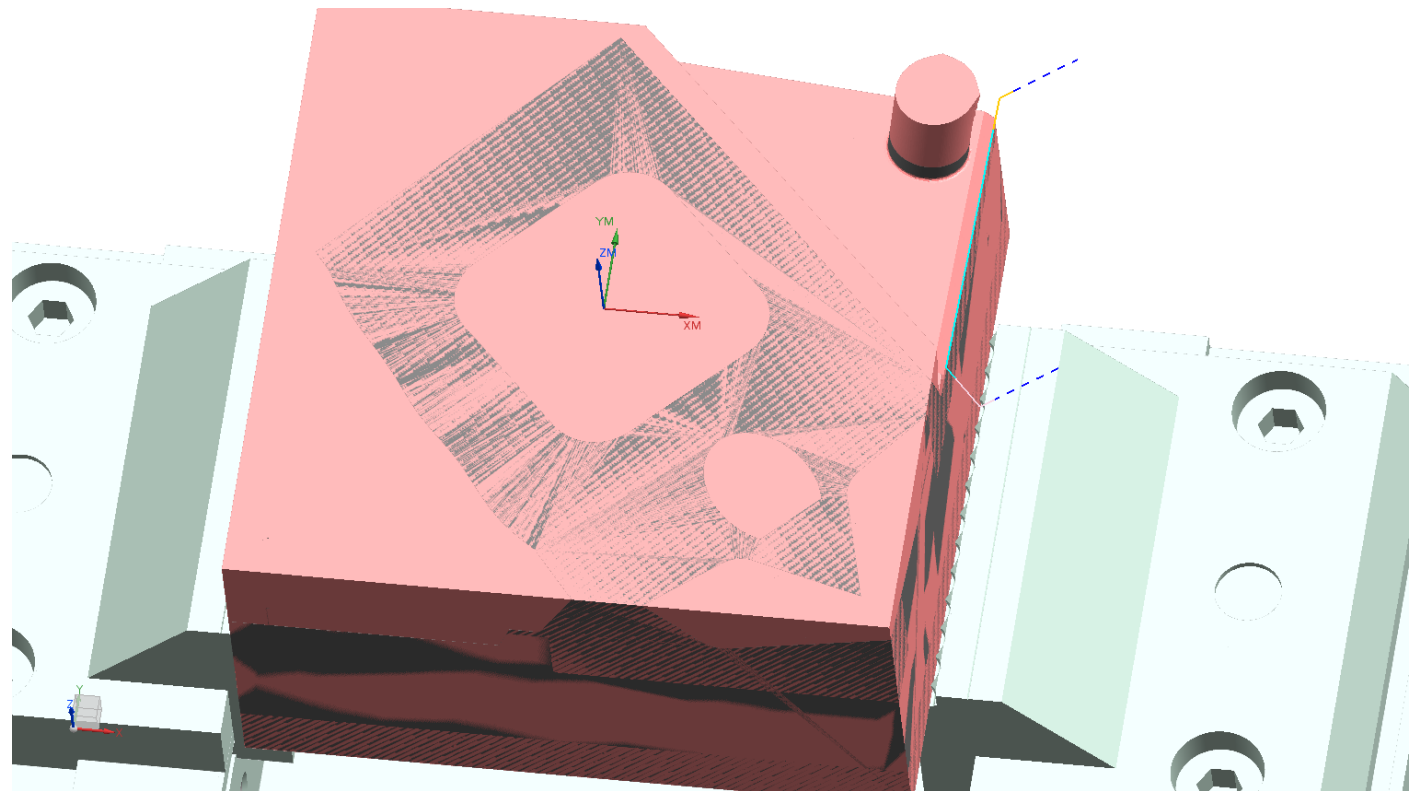
Stock:
1.00/1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 11s Cutting: 0h 0m 1s

Z min.:
-19.097

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

1.00/1.00

Method:

MILL_ROUGH

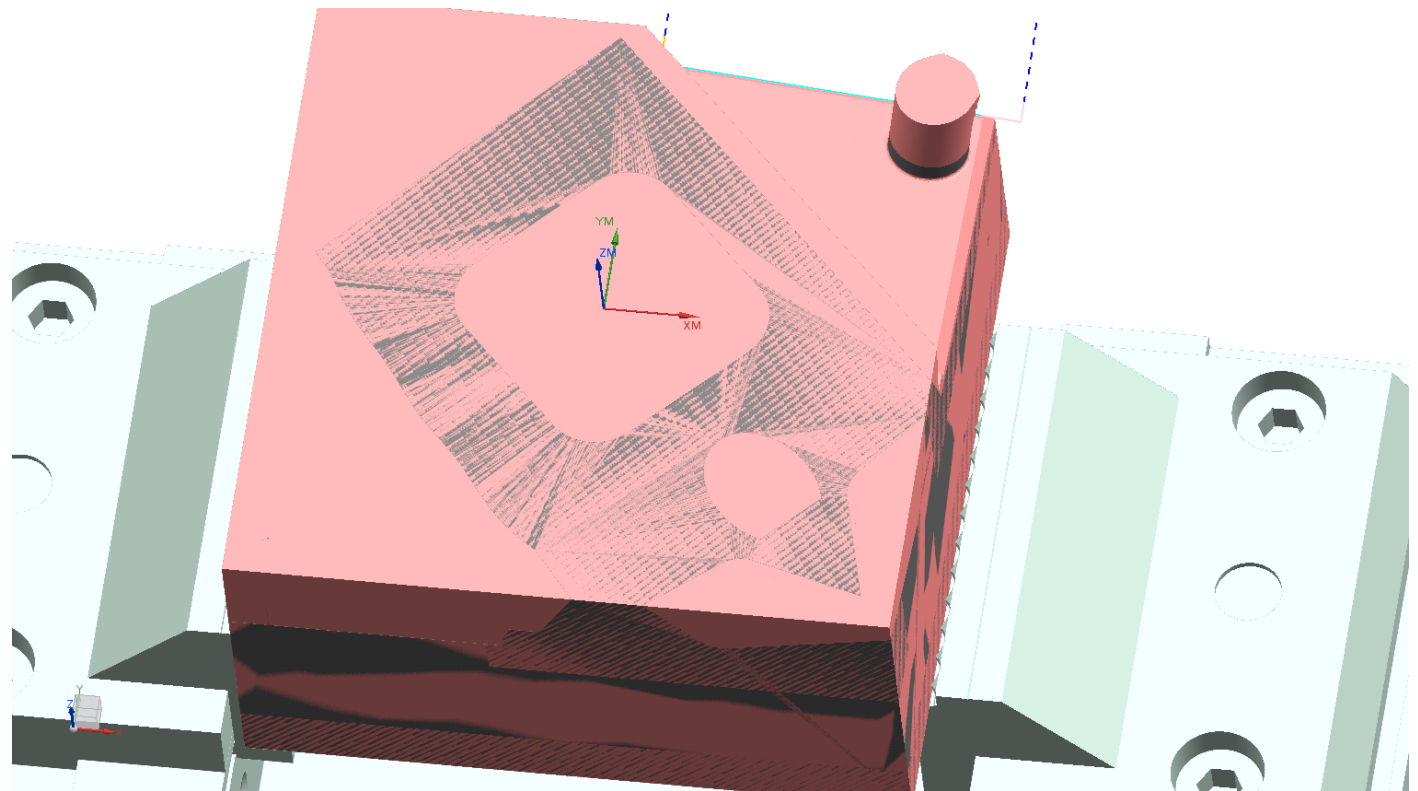
Time:

Total: 0h 0m 1s Cutting: 0h 0m 1s

Z min.:

-19.097

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
3.33

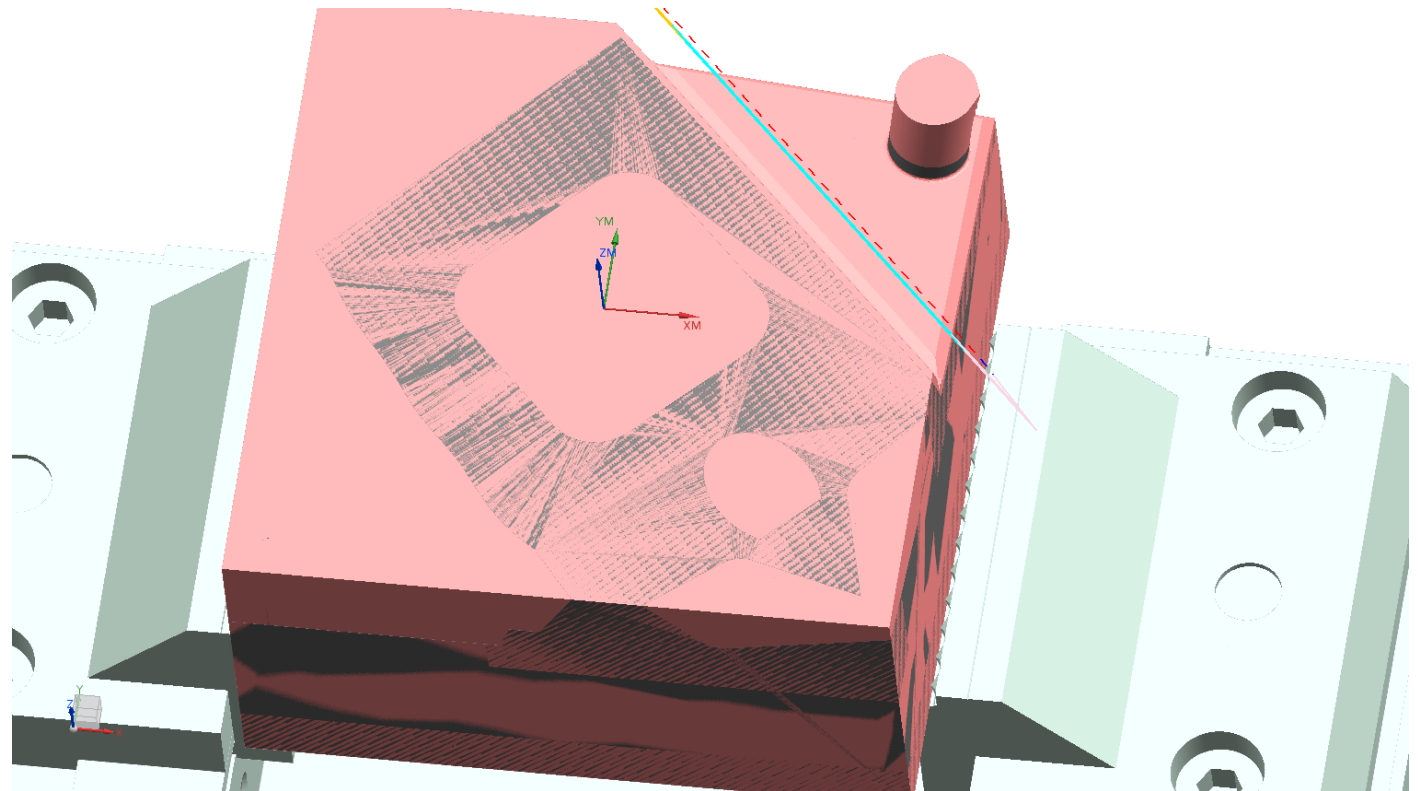
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 30s Cutting: 0h 0m 19s

Z min.:
-9.134

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

ZLEVEL_PROFILE

Tool:
T431 UGT0201_088

Depth of Cut:
3.00

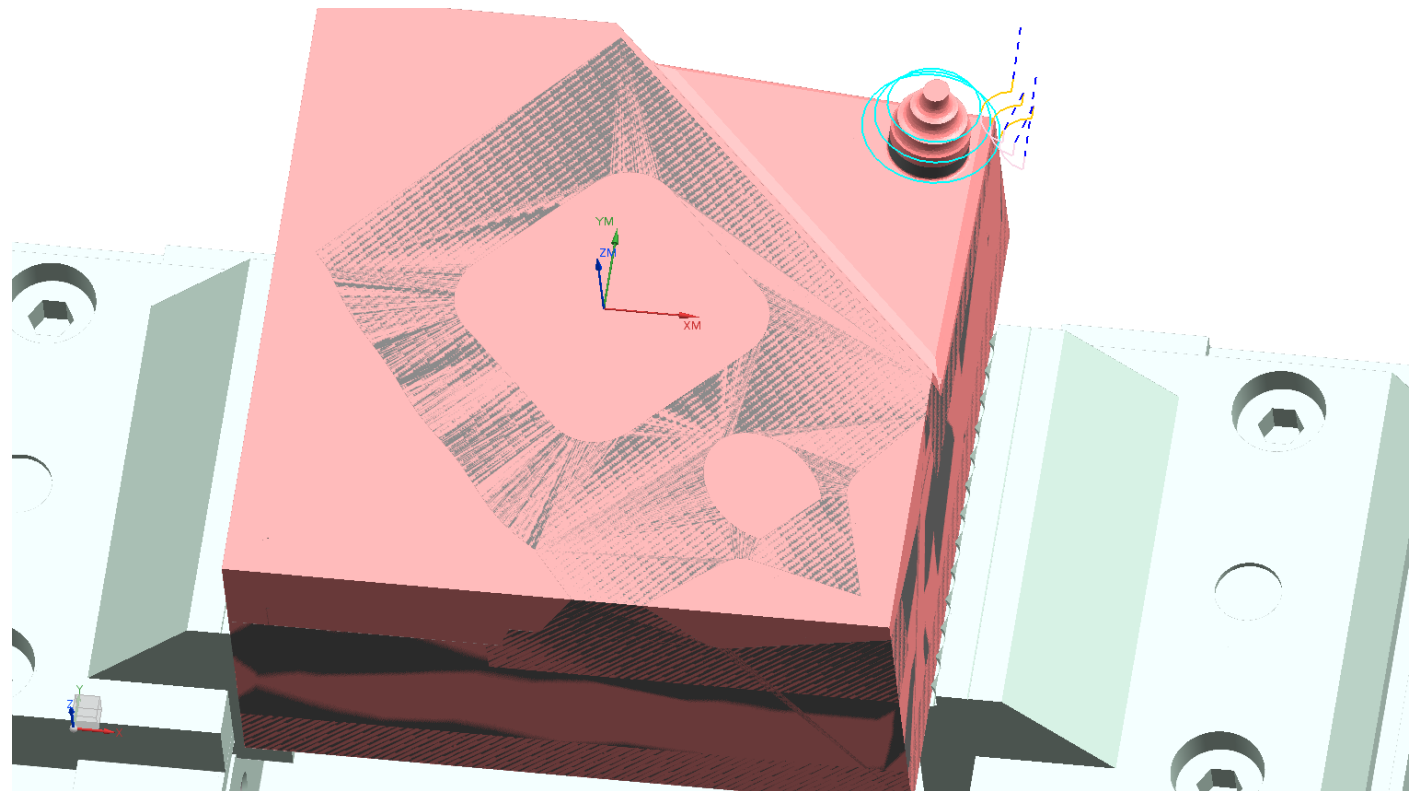
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 18s Cutting: 0h 0m 8s

Z min.:
-12.575

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
3.33

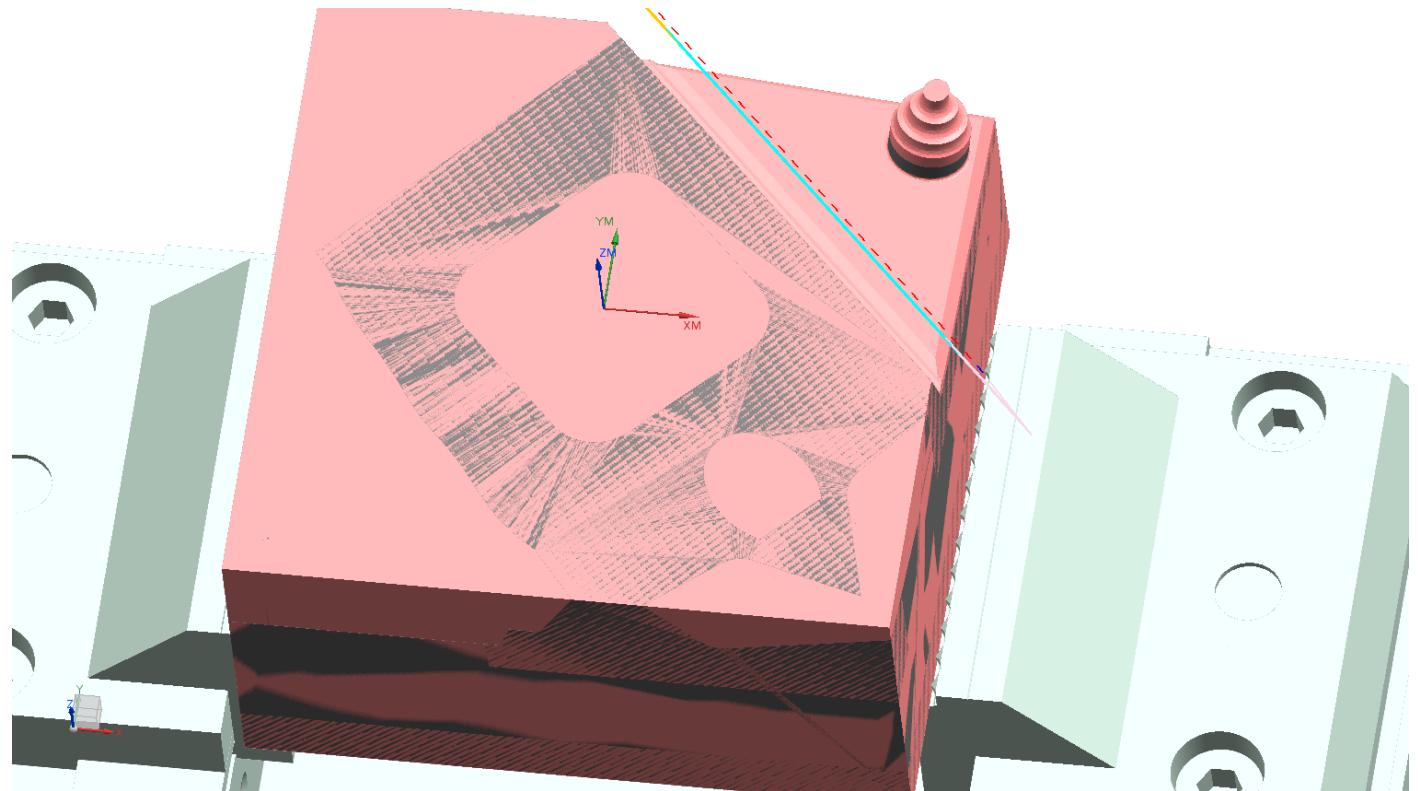
Stock:
0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 58s Cutting: 0h 0m 47s

Z min.:
-9.127

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_1

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
0.00

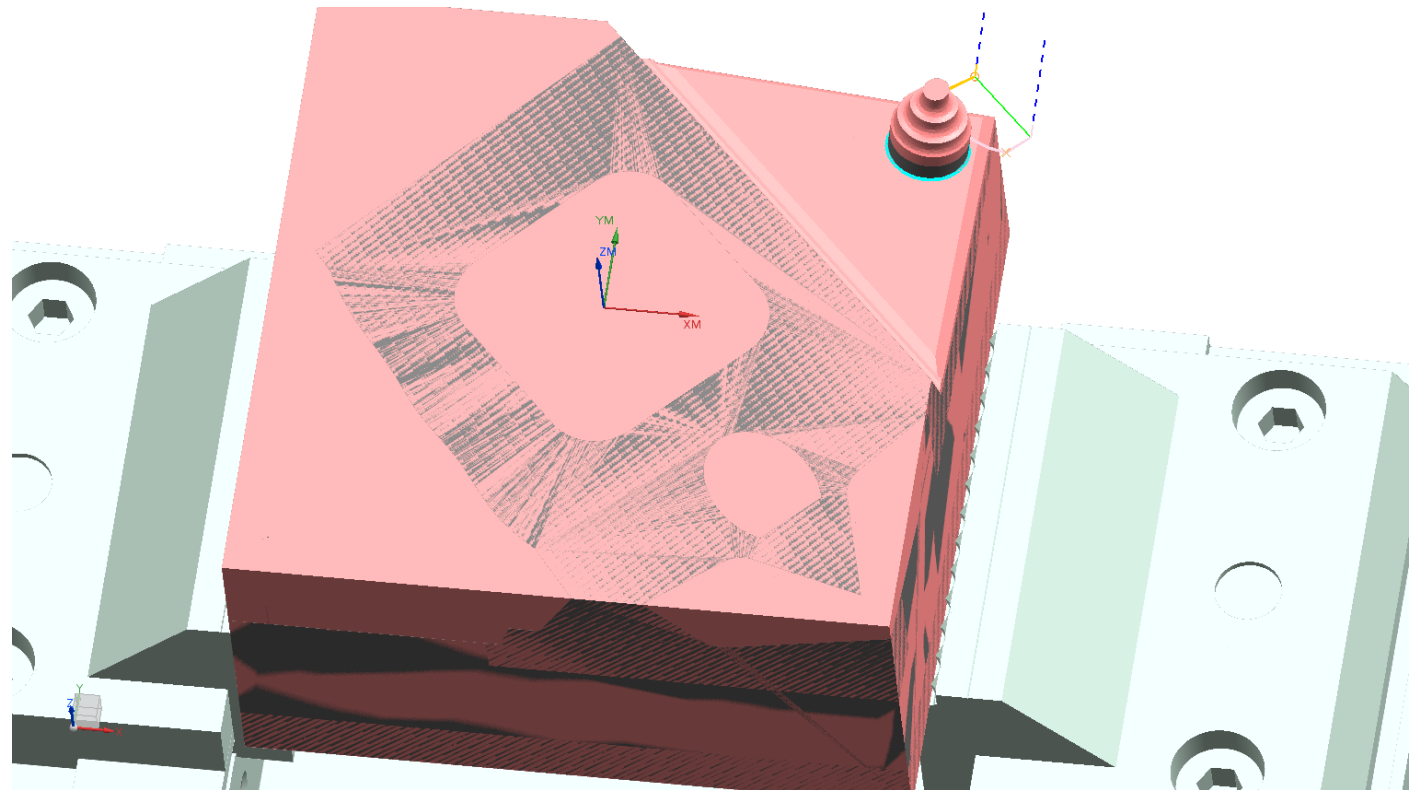
Stock:
0.00/1.00

Method:
METHOD

Time:
Total: 0h 0m 18s Cutting: 0h 0m 9s

Z min.:
-17.284

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

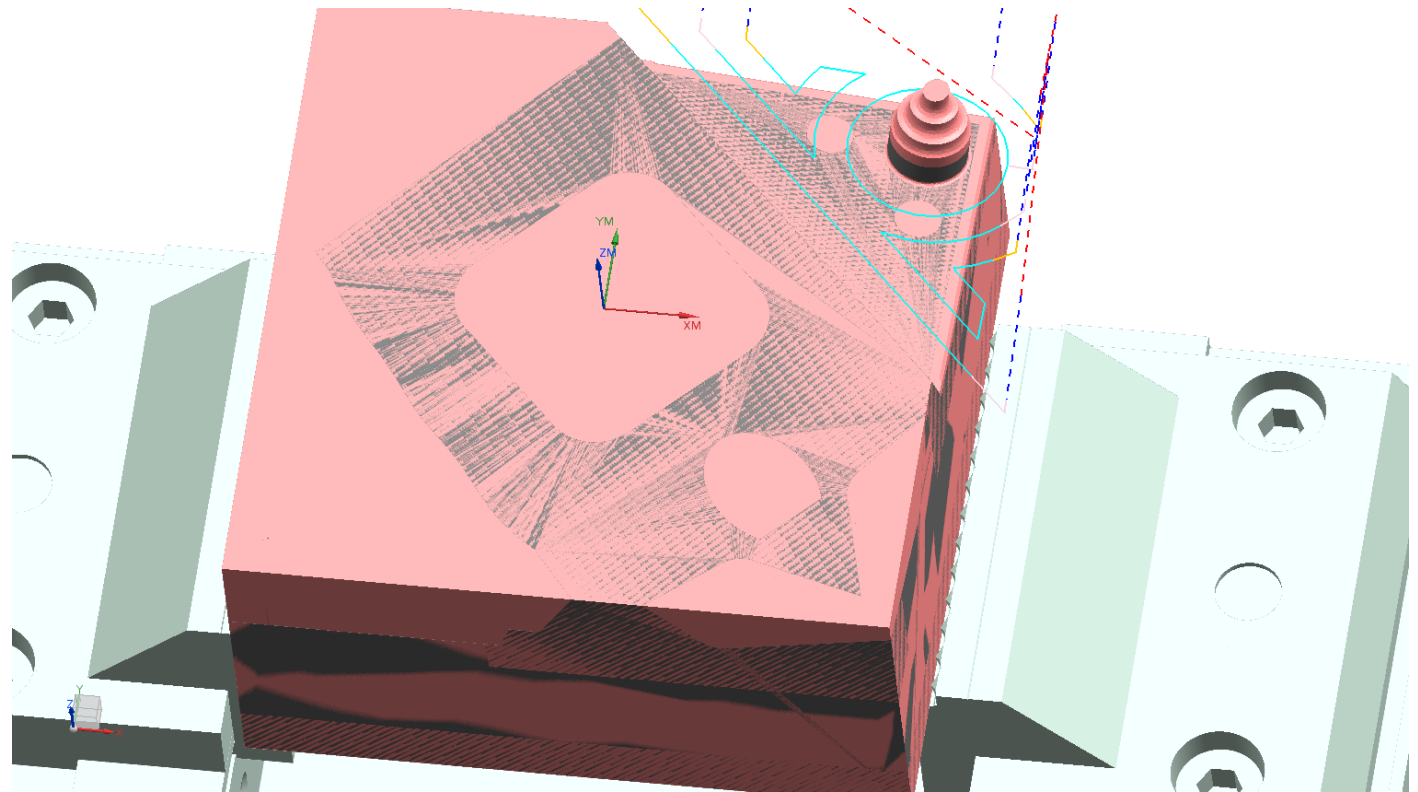
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 27s Cutting: 0h 0m 17s

Z min.:
-18.850

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_COPY_1

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
0.00

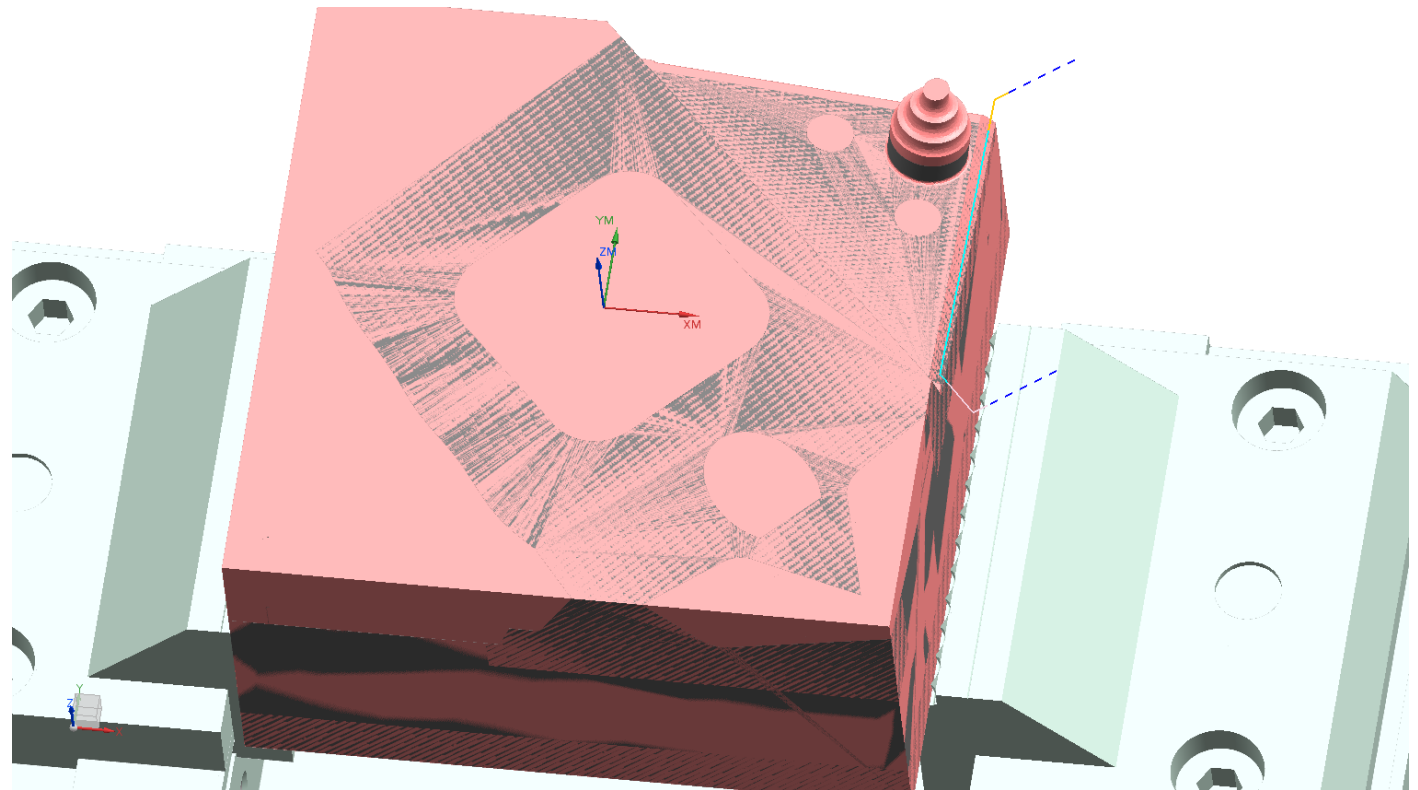
Stock:
0.00/0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 13s Cutting: 0h 0m 3s

Z min.:
-19.748

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_COPY_1_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00/0.00

Method:

MILL_FINISH

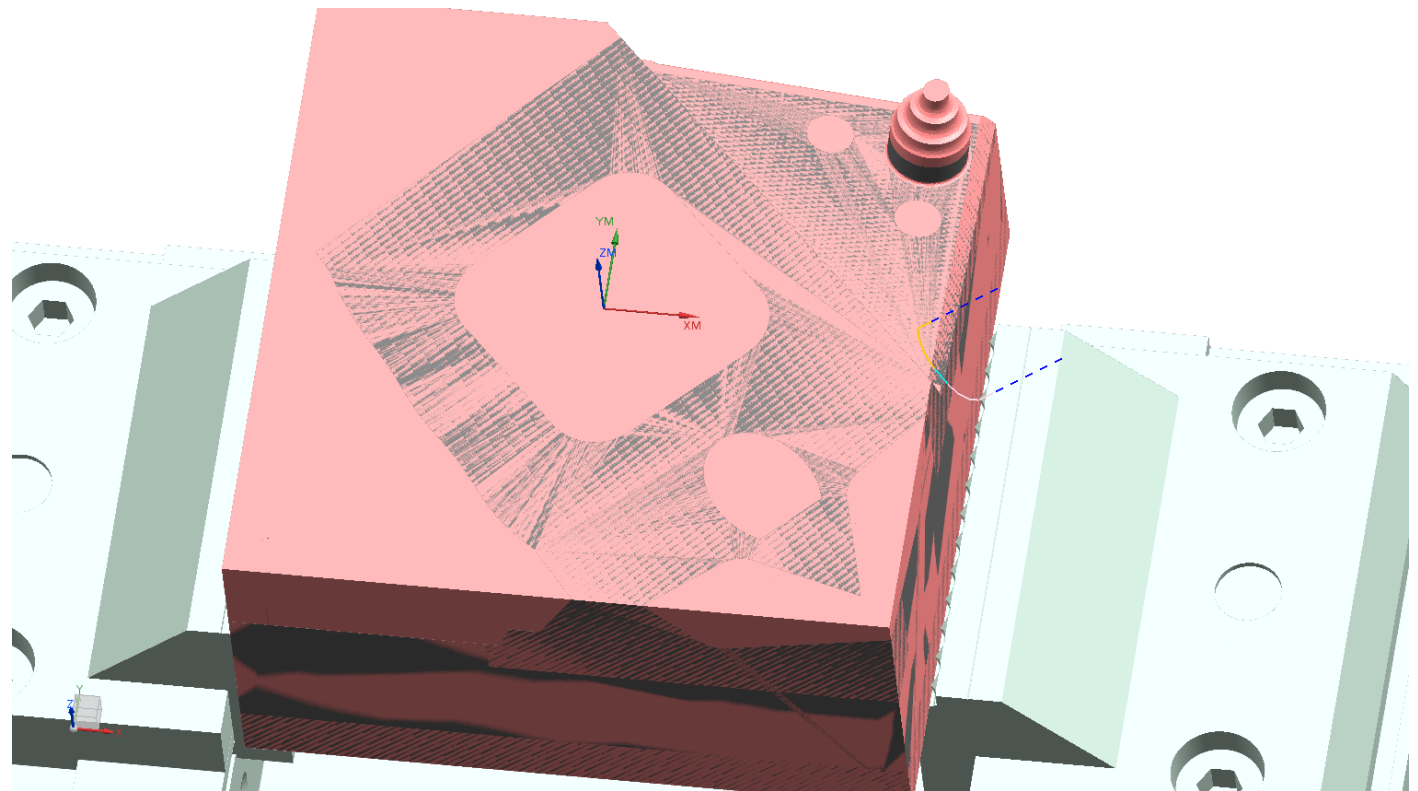
Time:

Total: 0h 0m 1s Cutting: 0h 0m 1s

Z min.:

-18.603

Date: Fri Dec 30 11:47:51 2016



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Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_1_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00

Method:

MILL_FINISH

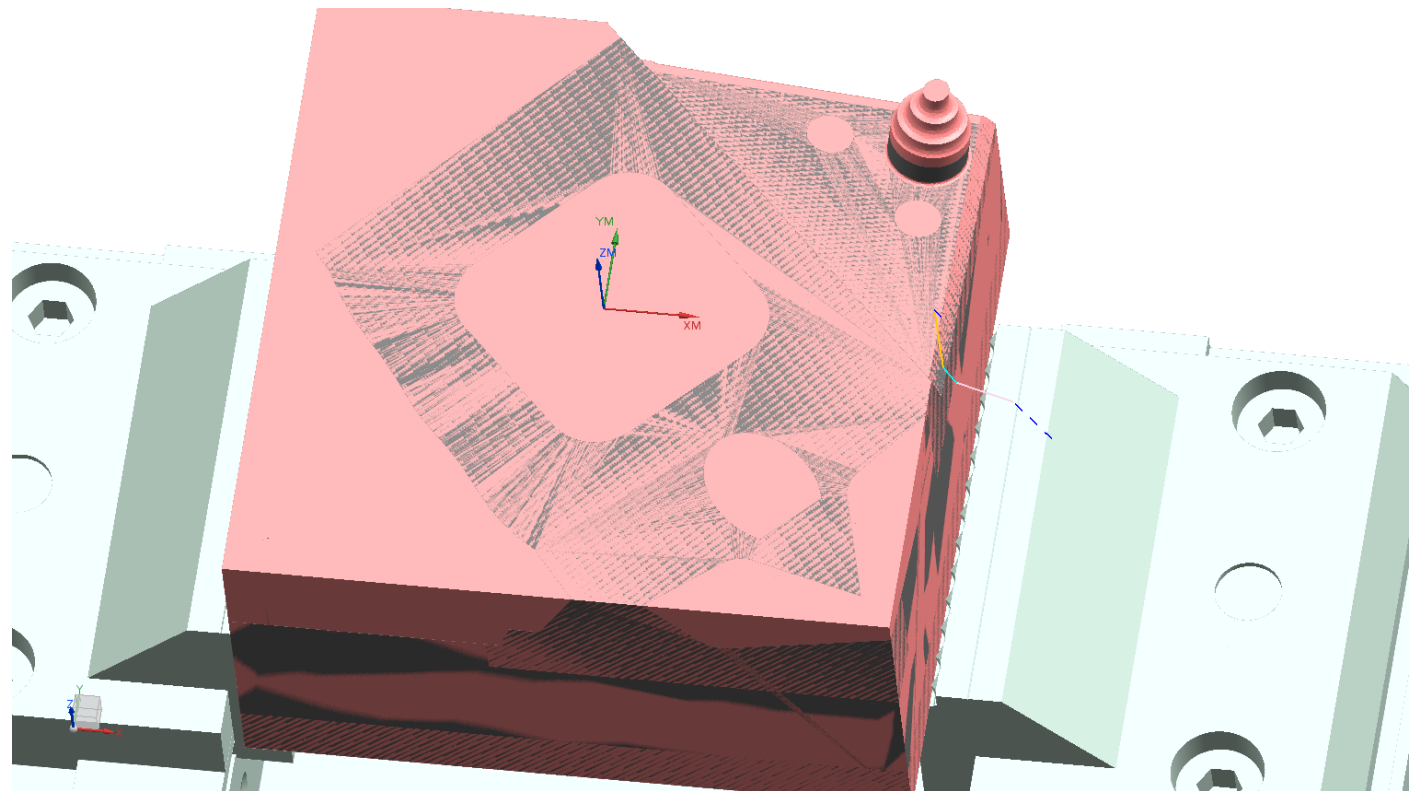
Time:

Total: 0h 0m 1s Cutting: 0h 0m 1s

Z min.:

-15.544

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_COPY_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00/0.00

Method:

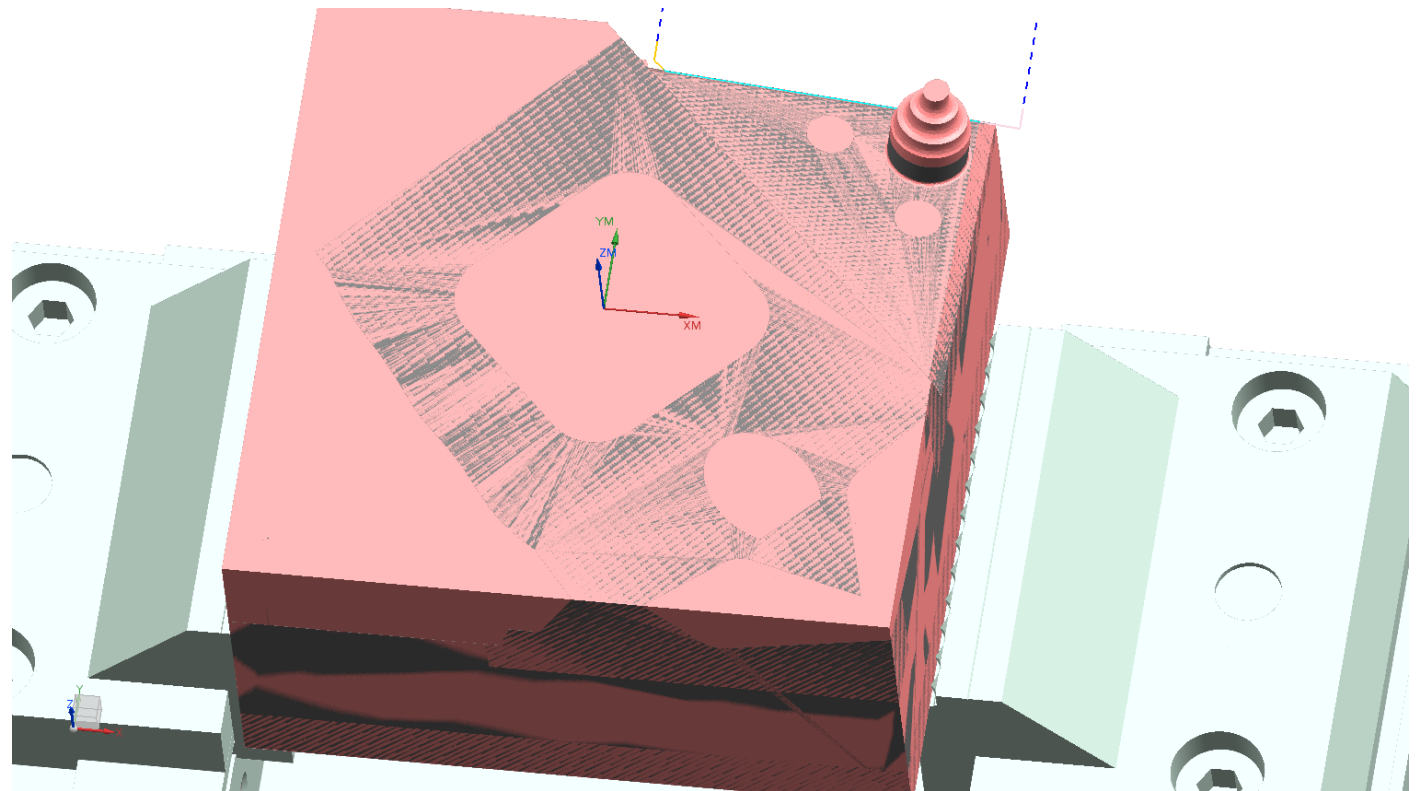
MILL_FINISH

Time:

Total: 0h 0m 4s Cutting: 0h 0m 3s

Z min.:

-19.748



Date: Fri Dec 30 11:47:51 2016

Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_COPY_1_COPY_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00/0.00

Method:

MILL_FINISH

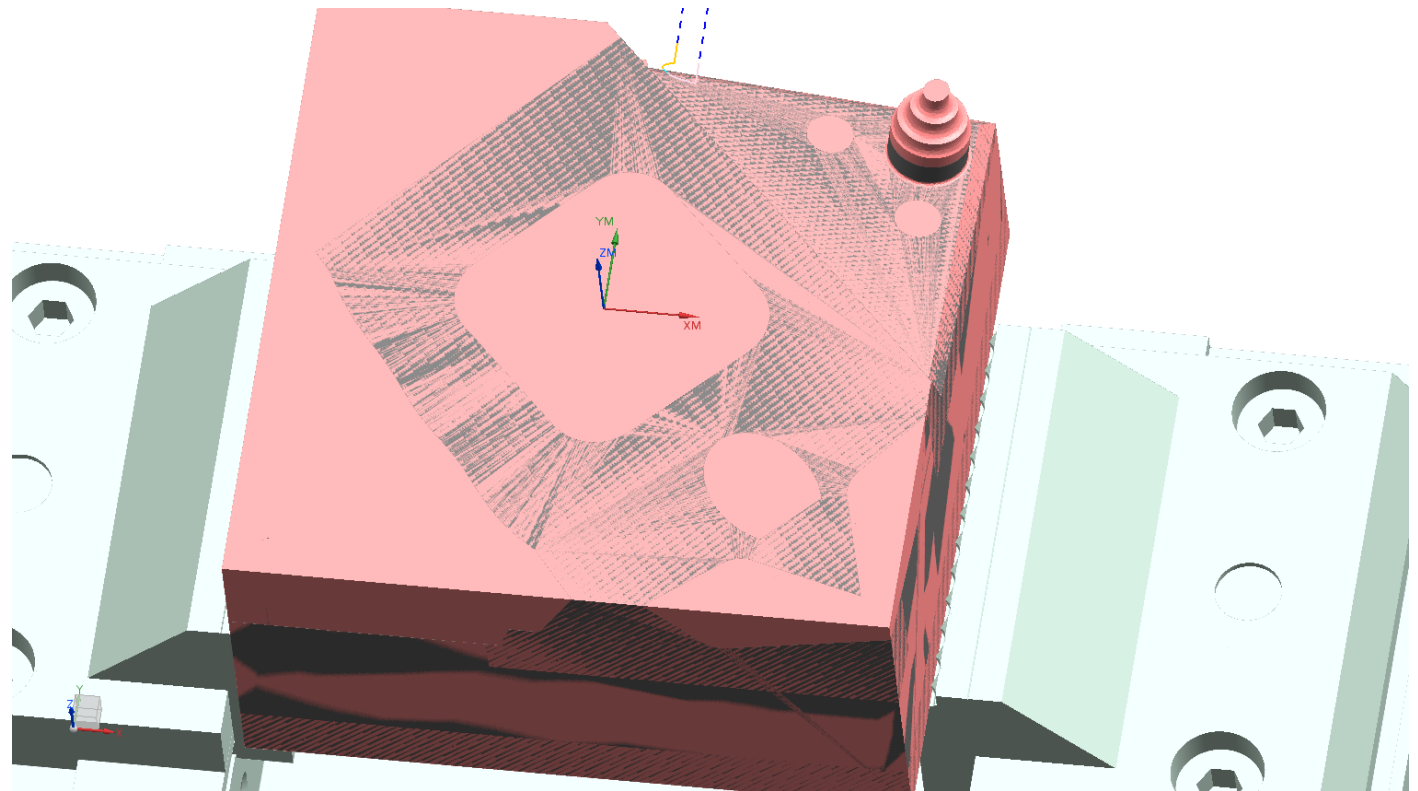
Time:

Total: 0h 0m 1s Cutting: 0h 0m 1s

Z min.:

-18.602

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_1

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00

Method:

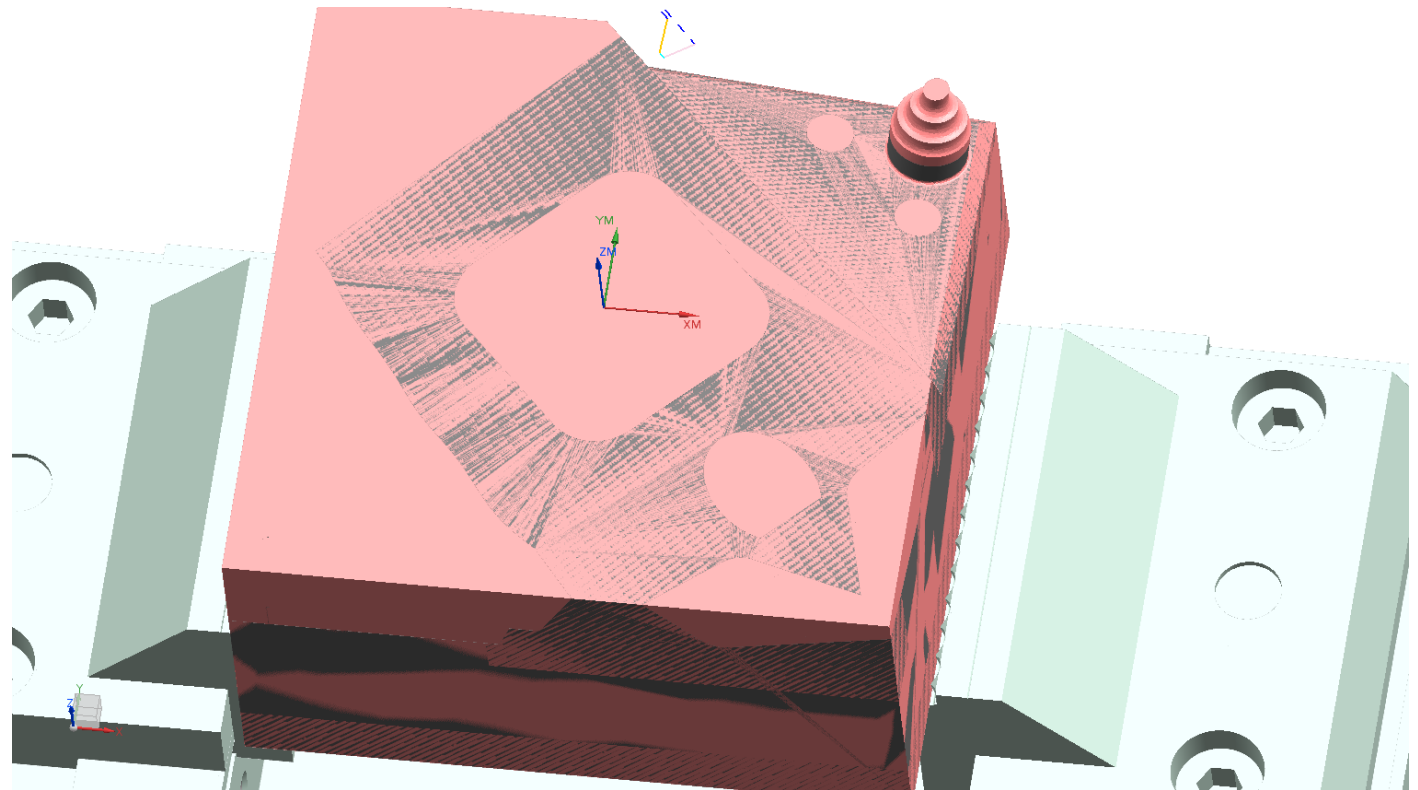
MILL_FINISH

Time:

Total: 0h 0m 1s Cutting: 0h 0m 1s

Z min.:

-15.545



Date: Fri Dec 30 11:47:51 2016

Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_2

Tool:
T29 MP_2P360-1000-PA_WYK

Depth of Cut:
0.00

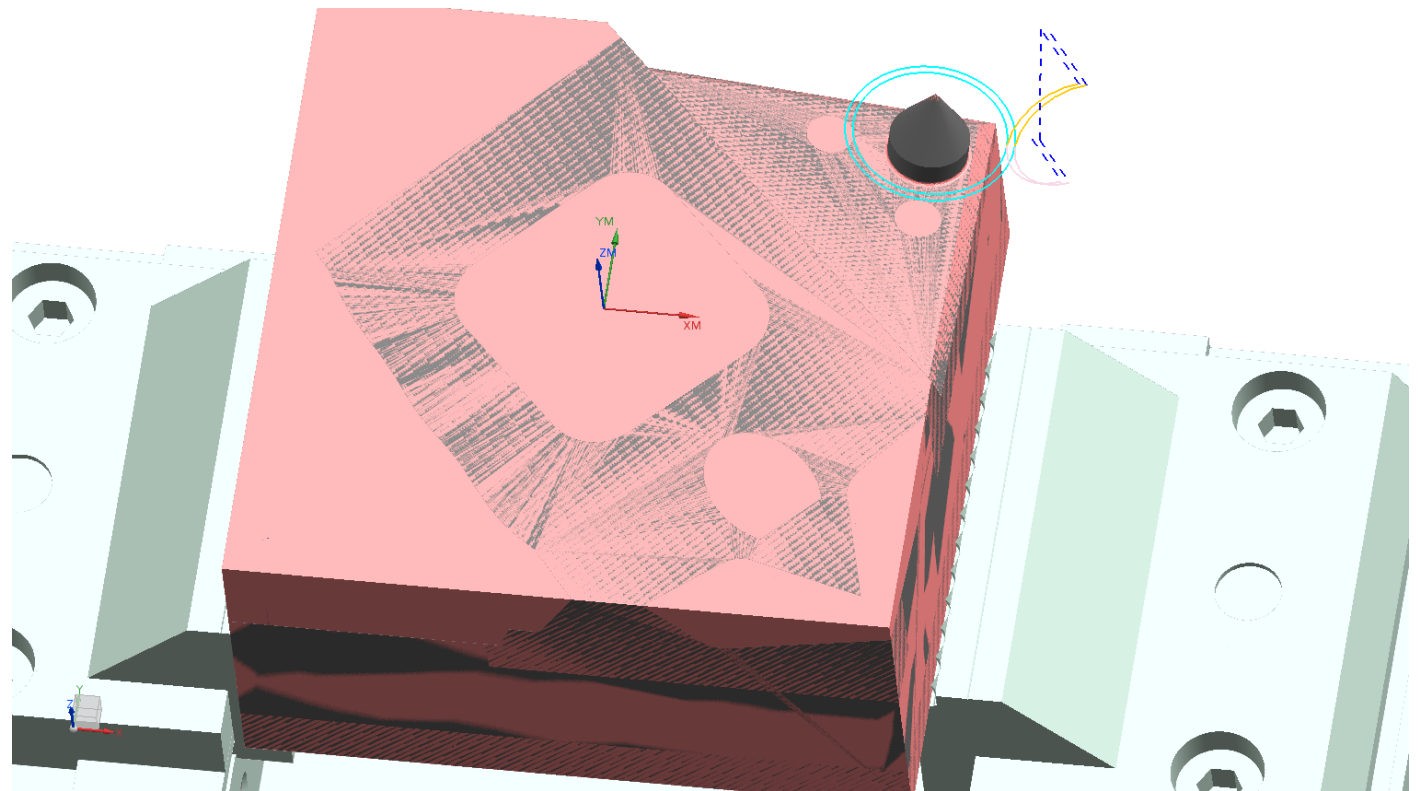
Stock:
0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 30s Cutting: 0h 0m 20s

Z min.:
-13.496

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

DRILLING

Tool:
T32 MP_860.1-0670-024A1-PM

Depth of Cut:
N/A

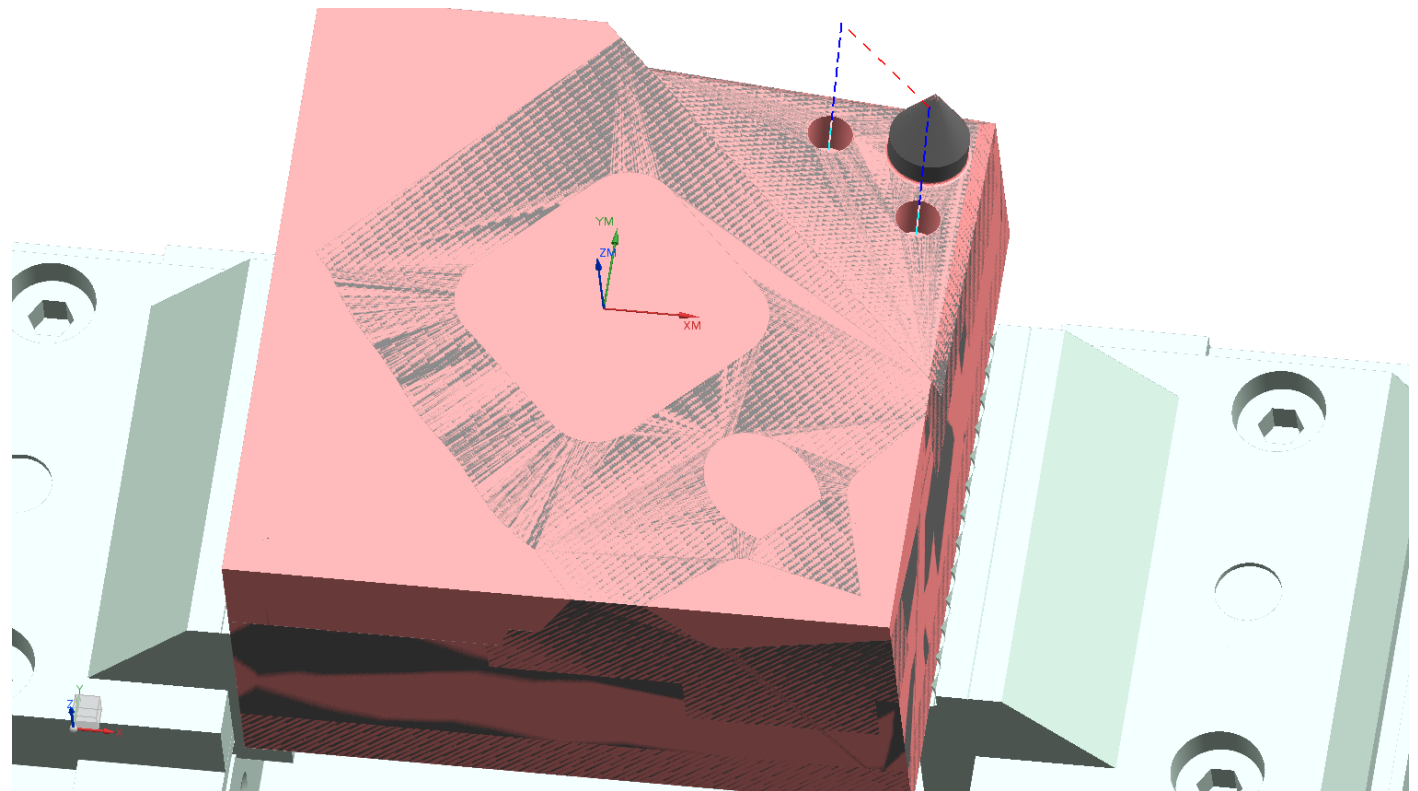
Stock:
0.00

Method:
DRILL_METHOD

Time:
Total: 0h 0m 15s Cutting: 0h 0m 5s

Z min.:
-22.498

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

REAMING

Tool:

T33 MP_435.B-0700A1-XF

Depth of Cut:

N/A

Stock:

0.00

Method:

DRILL_METHOD

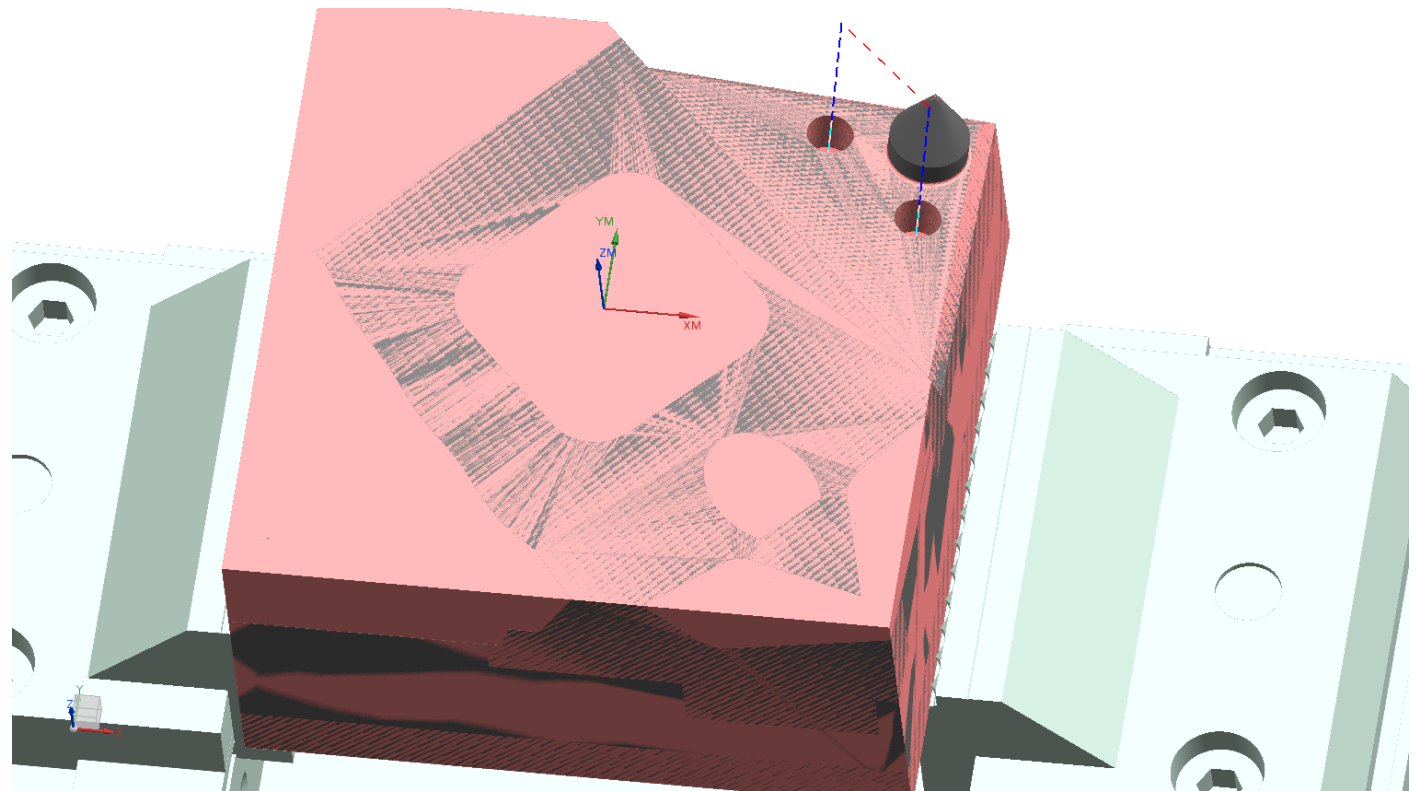
Time:

Total: 0h 0m 23s Cutting: 0h 0m 13s

Z min.:

-22.498

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_1

Tool:

T5 MP_316-12SM450-12005P

Depth of Cut:

2.00

Stock:

1.00

Method:

MILL_ROUGH

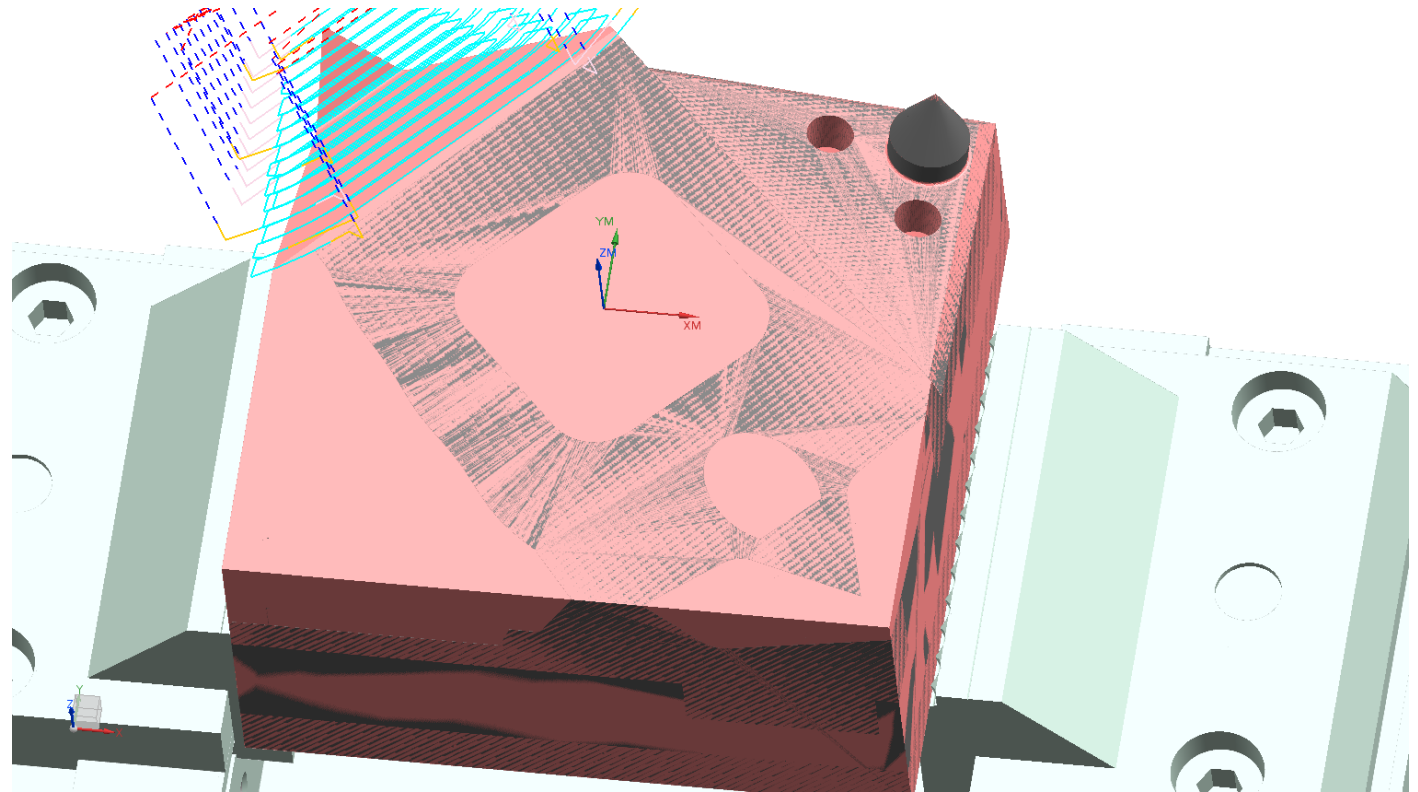
Time:

Total: 0h 1m 48s Cutting: 0h 1m 36s

Z min.:

-16.181

Date: Fri Dec 30 11:47:51 2016



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Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_1_COPY

Tool:

T5 MP_316-12SM450-12005P

Depth of Cut:

2.00

Stock:

1.00

Method:

MILL_ROUGH

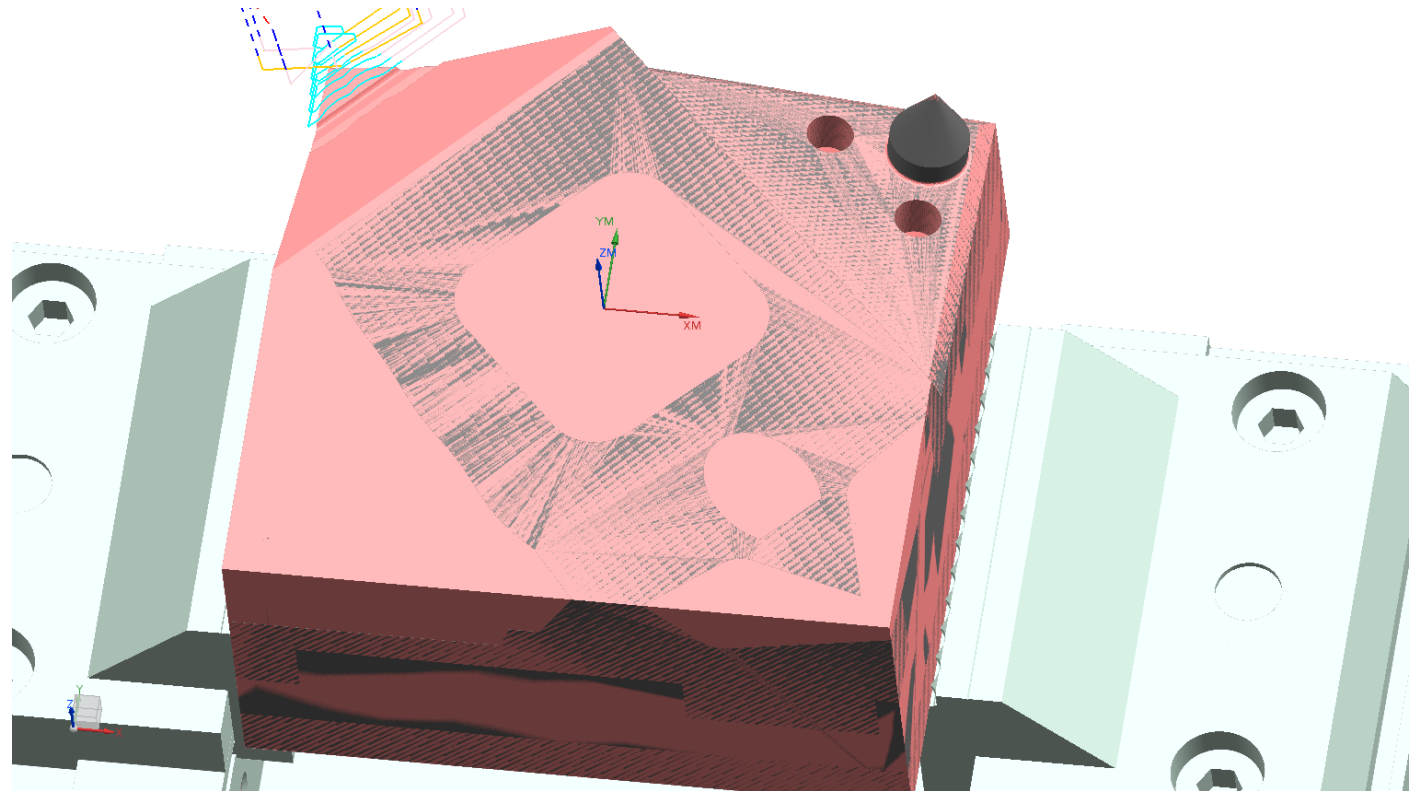
Time:

Total: 0h 0m 15s Cutting: 0h 0m 14s

Z min.:

-20.644

Date: Fri Dec 30 11:47:51 2016



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Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_1_COPY_1

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

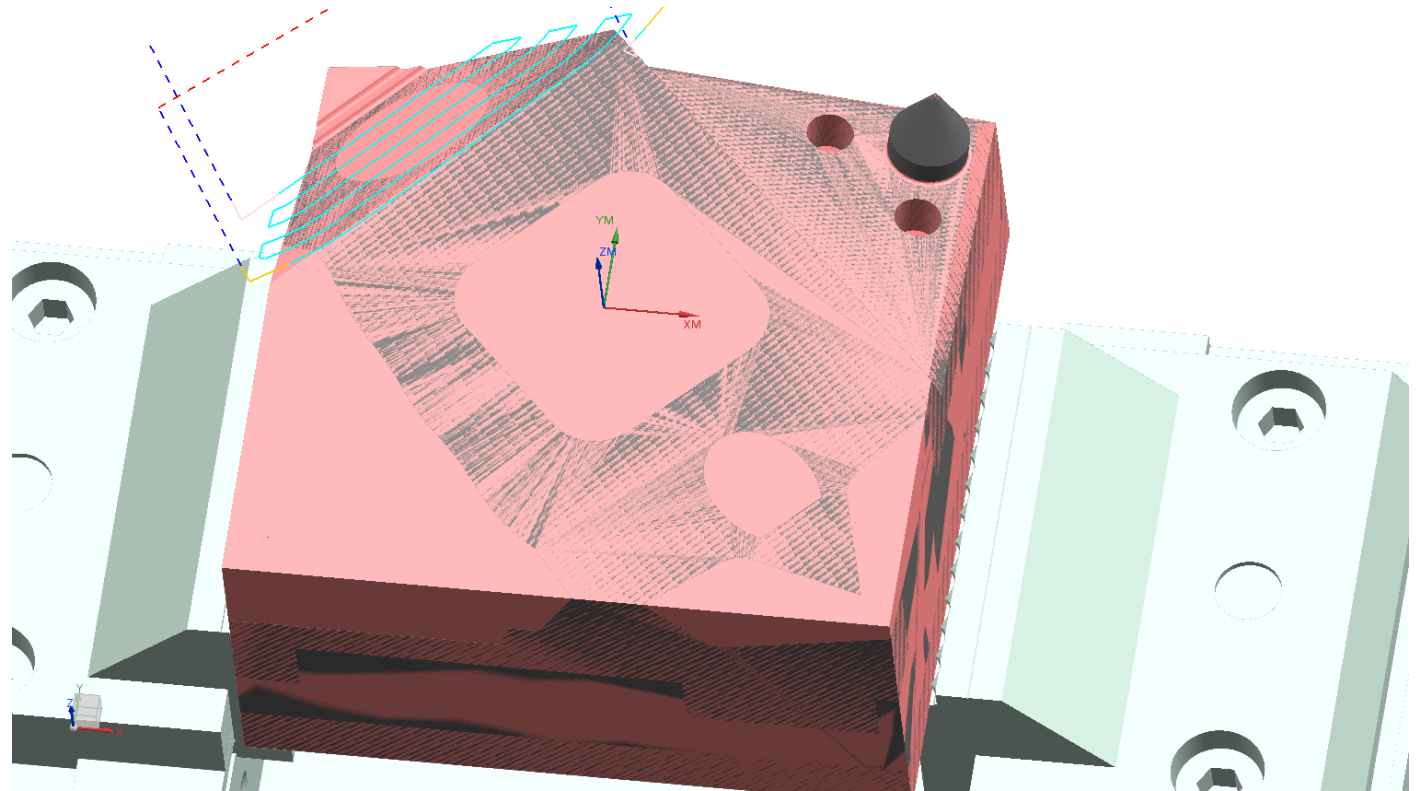
Stock:
0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 45s Cutting: 0h 0m 45s

Z min.:
-15.466

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_1_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

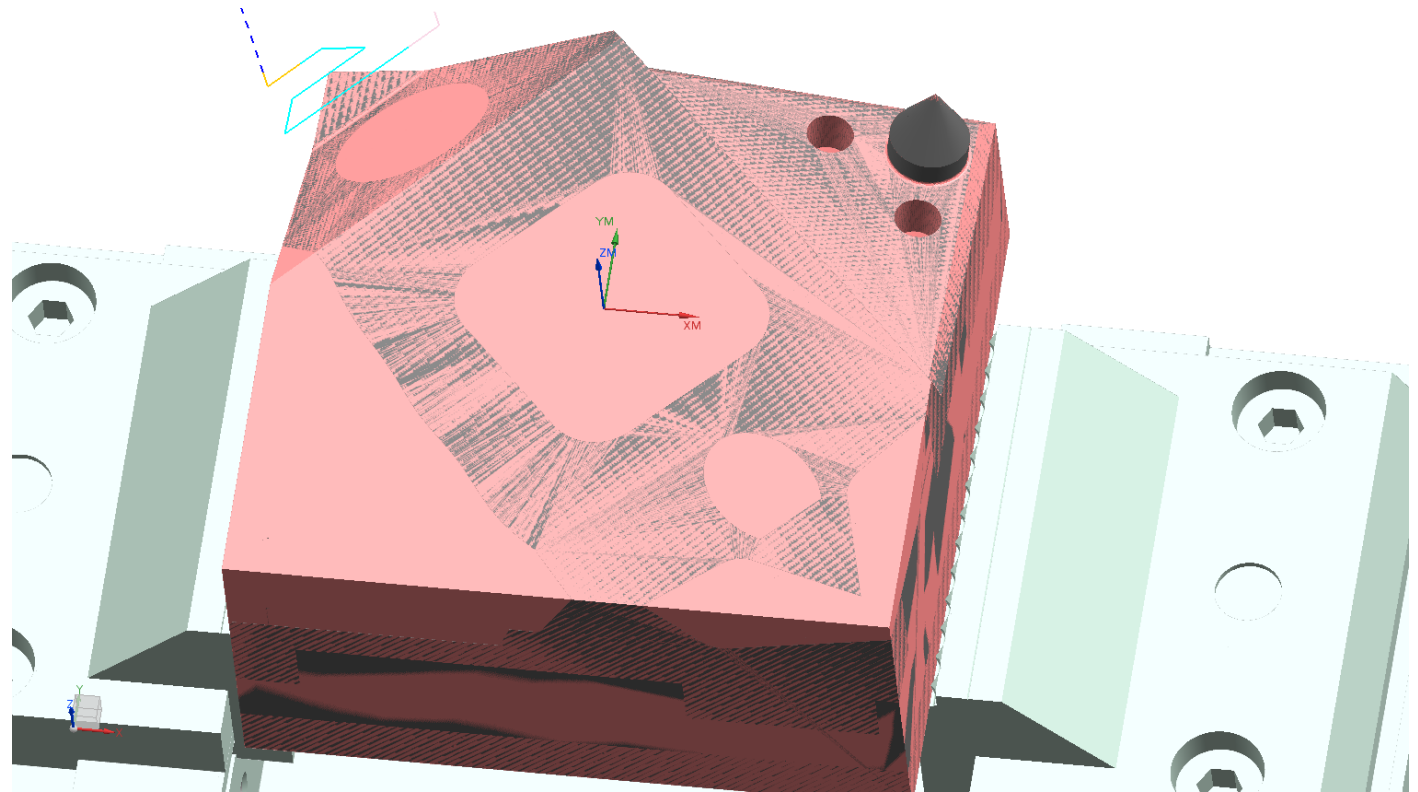
Stock:
0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 8s Cutting: 0h 0m 8s

Z min.:
-23.311

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

DRILLING_1

Tool:
T22 UGT0301_028

Depth of Cut:
N/A

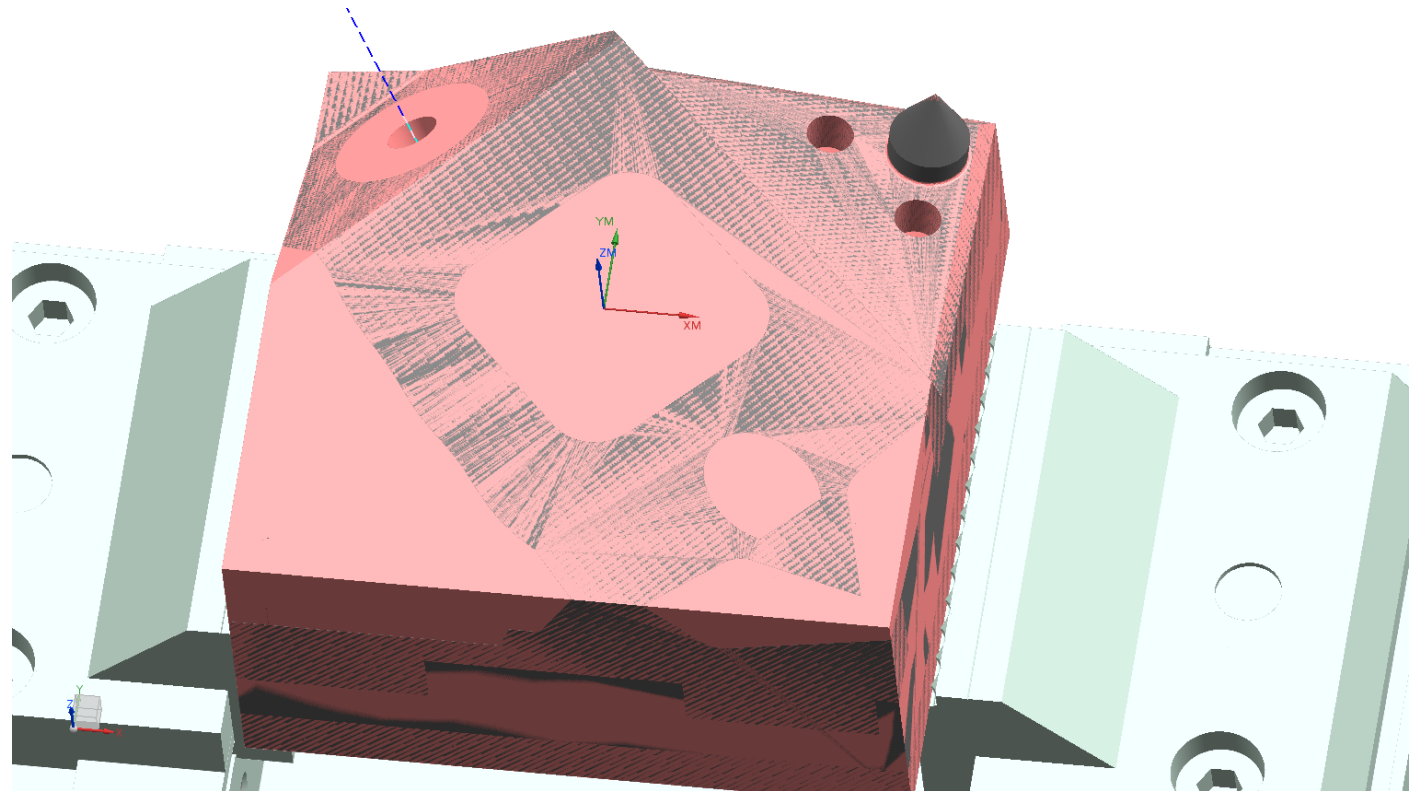
Stock:
0.00

Method:
METHOD

Time:
Total: 0h 0m 13s Cutting: 0h 0m 3s

Z min.:
-23.600

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

HOLE_MILLING

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
25.00

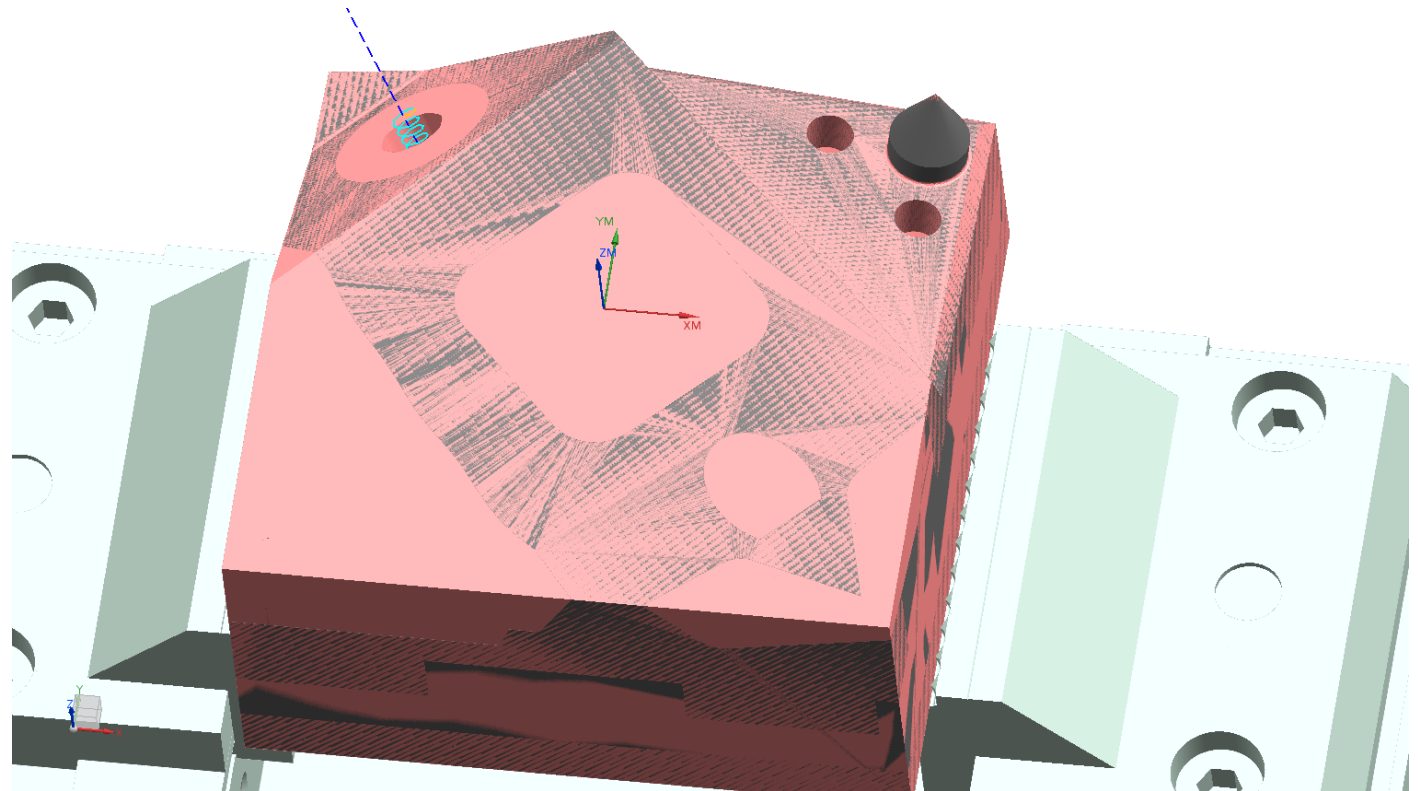
Stock:
0.00

Method:
METHOD

Time:
Total: 0h 0m 20s Cutting: 0h 0m 10s

Z min.:
-24.820

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

HOLE_MILLING_COPY

Tool:
T7 UGT0201_007

Depth of Cut:
25.00

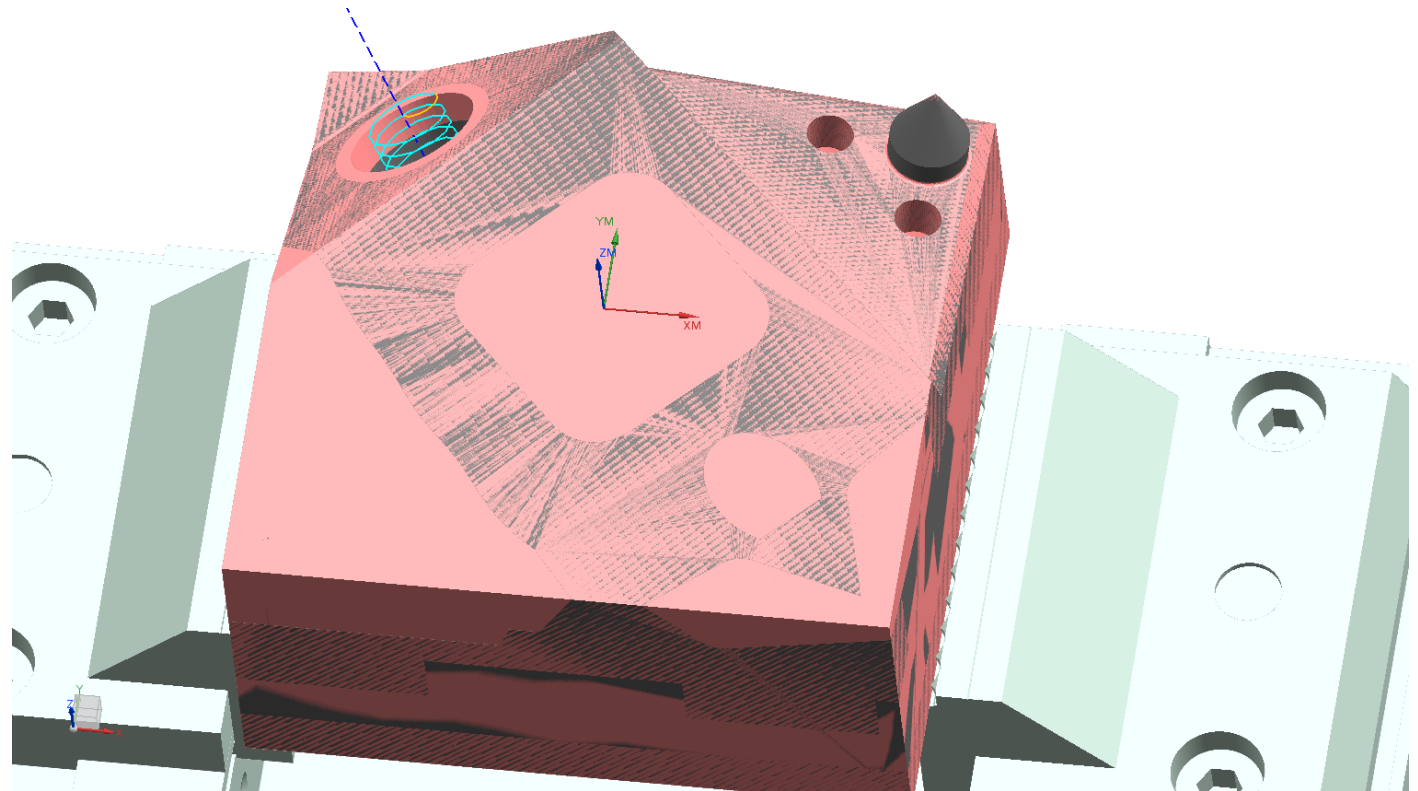
Stock:
0.00

Method:
METHOD

Time:
Total: 0h 0m 41s Cutting: 0h 0m 31s

Z min.:
-21.642

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

HOLE_MILLING_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
25.00

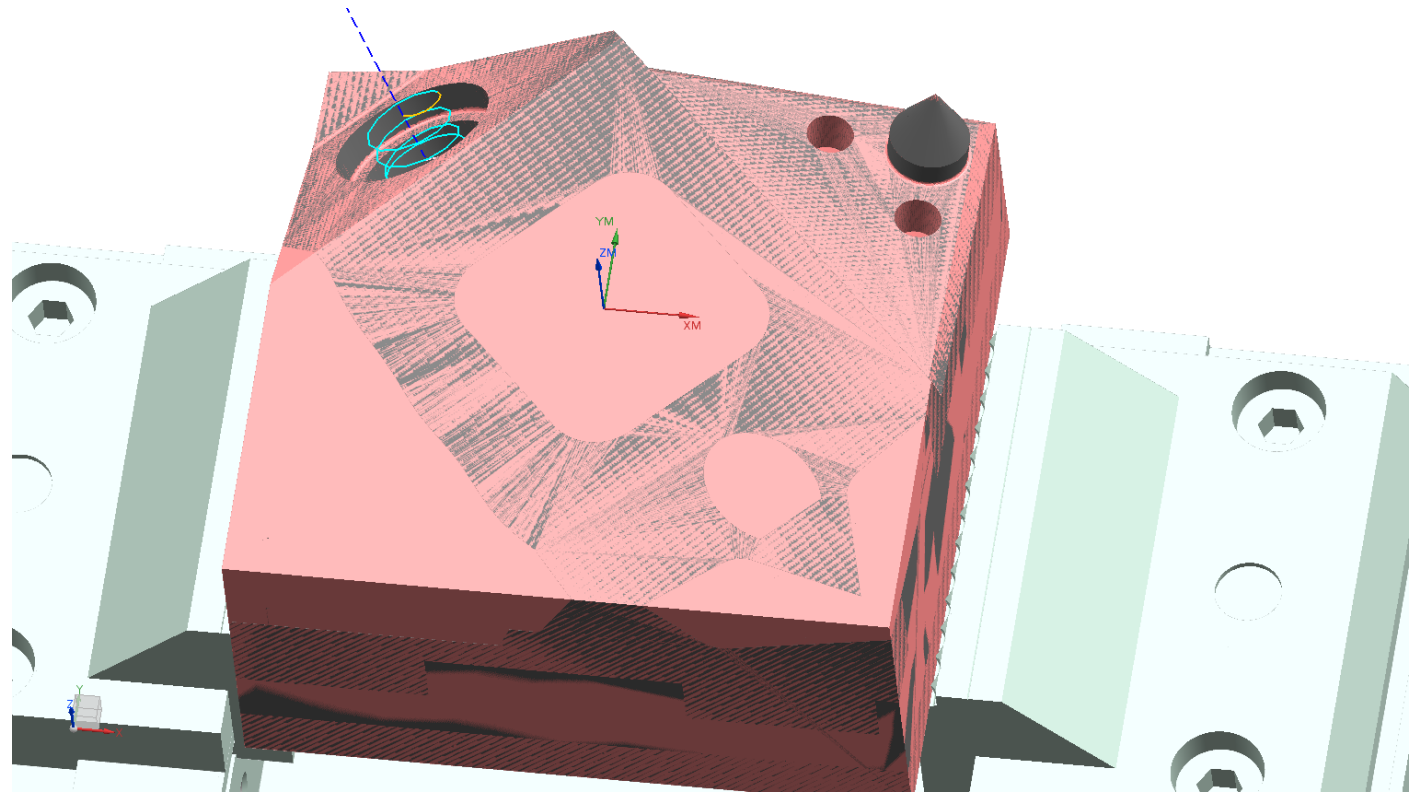
Stock:
0.00

Method:
METHOD

Time:
Total: 0h 0m 29s Cutting: 0h 0m 19s

Z min.:
-17.963

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_2

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
2.00

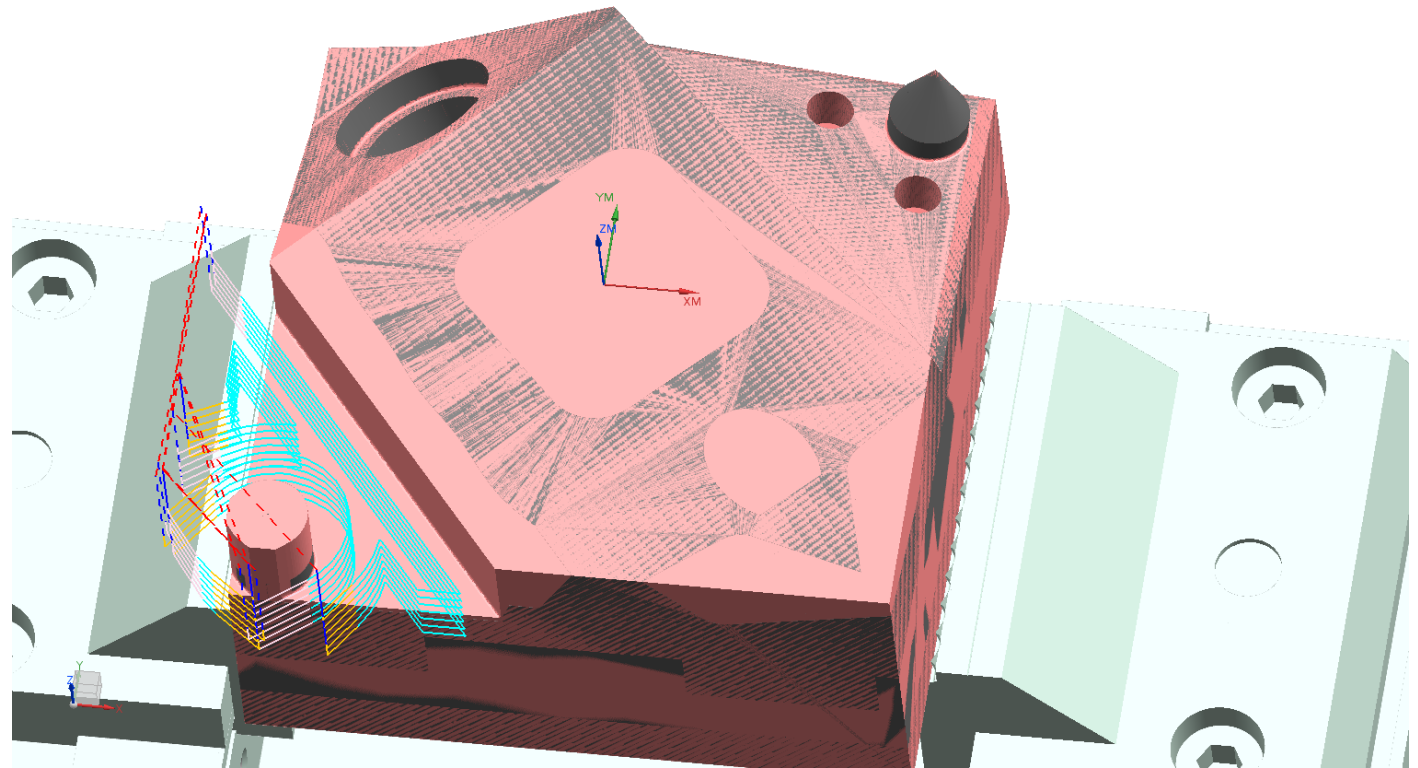
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 1m 30s Cutting: 0h 1m 26s

Z min.:
-14.777

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_COPY_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
4.00

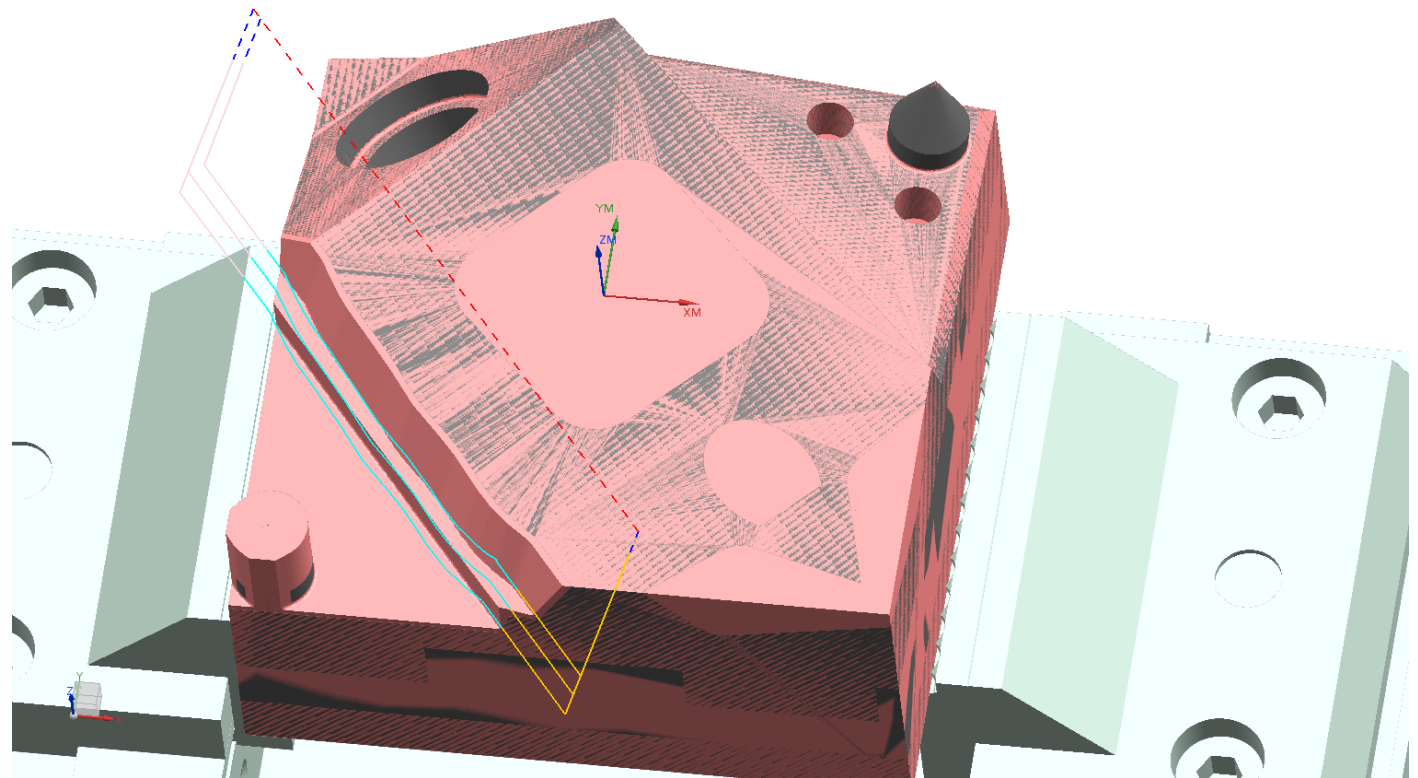
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 24s Cutting: 0h 0m 23s

Z min.:
-8.124

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

ZLEVEL_PROFILE_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

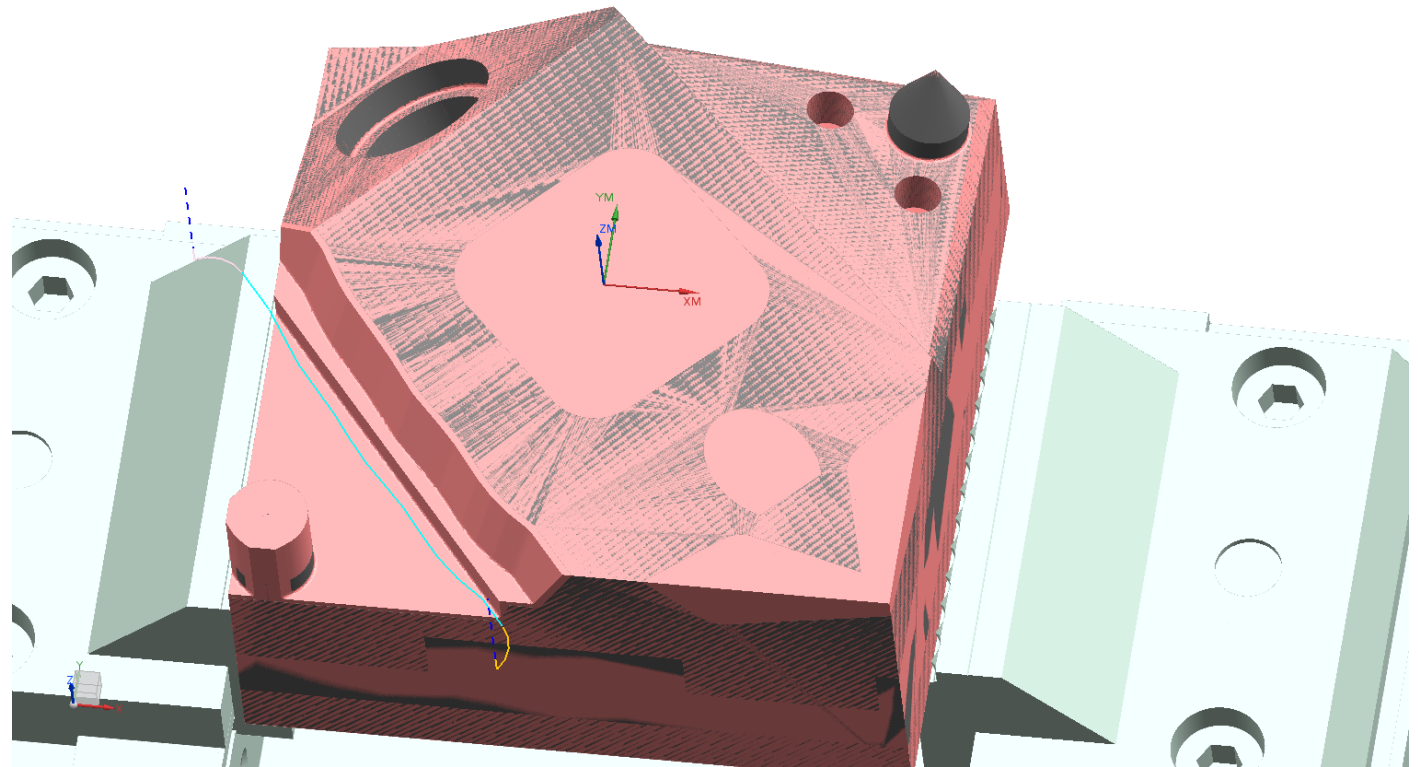
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 4s Cutting: 0h 0m 4s

Z min.:
-10.000

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

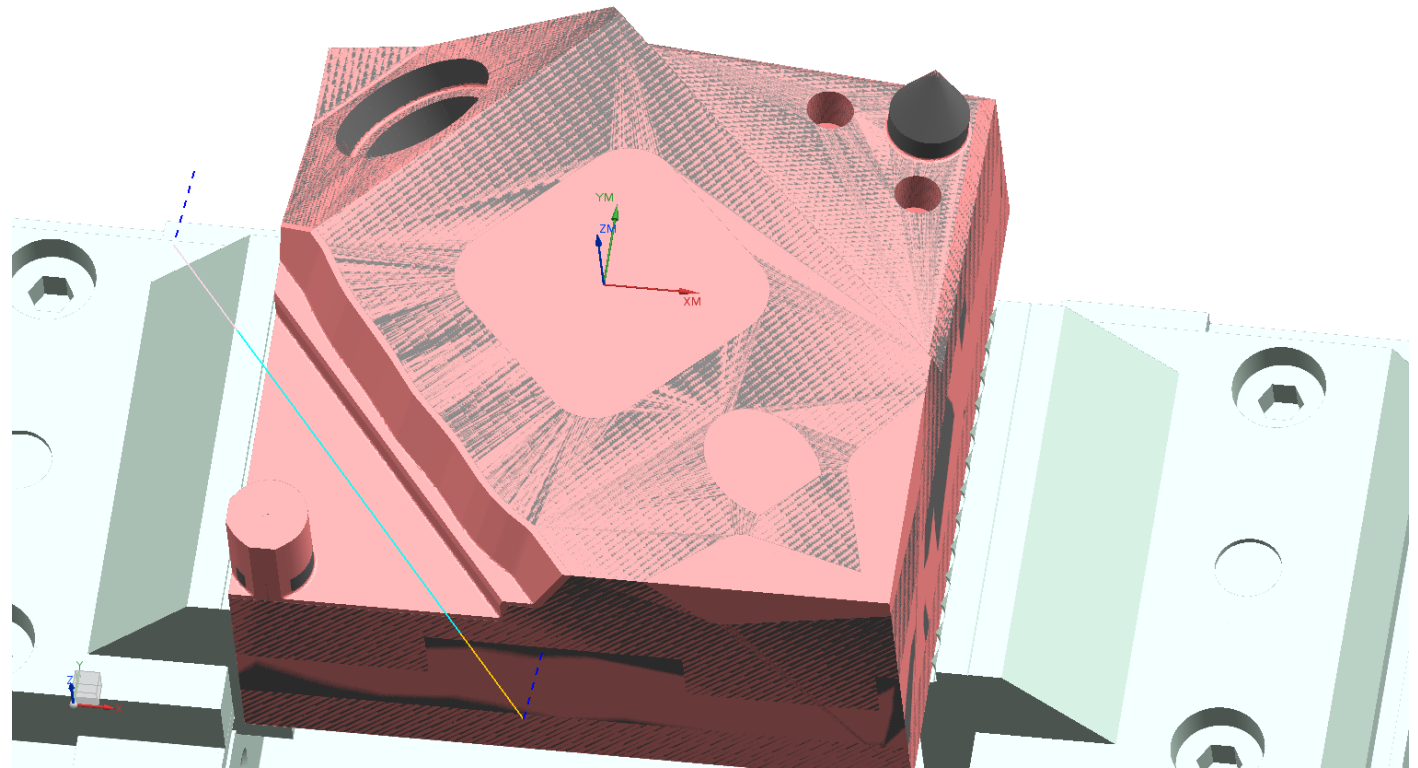
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 4s Cutting: 0h 0m 4s

Z min.:
-13.349

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

ZLEVEL_PROFILE_COPY

Tool:
T431 UGT0201_088

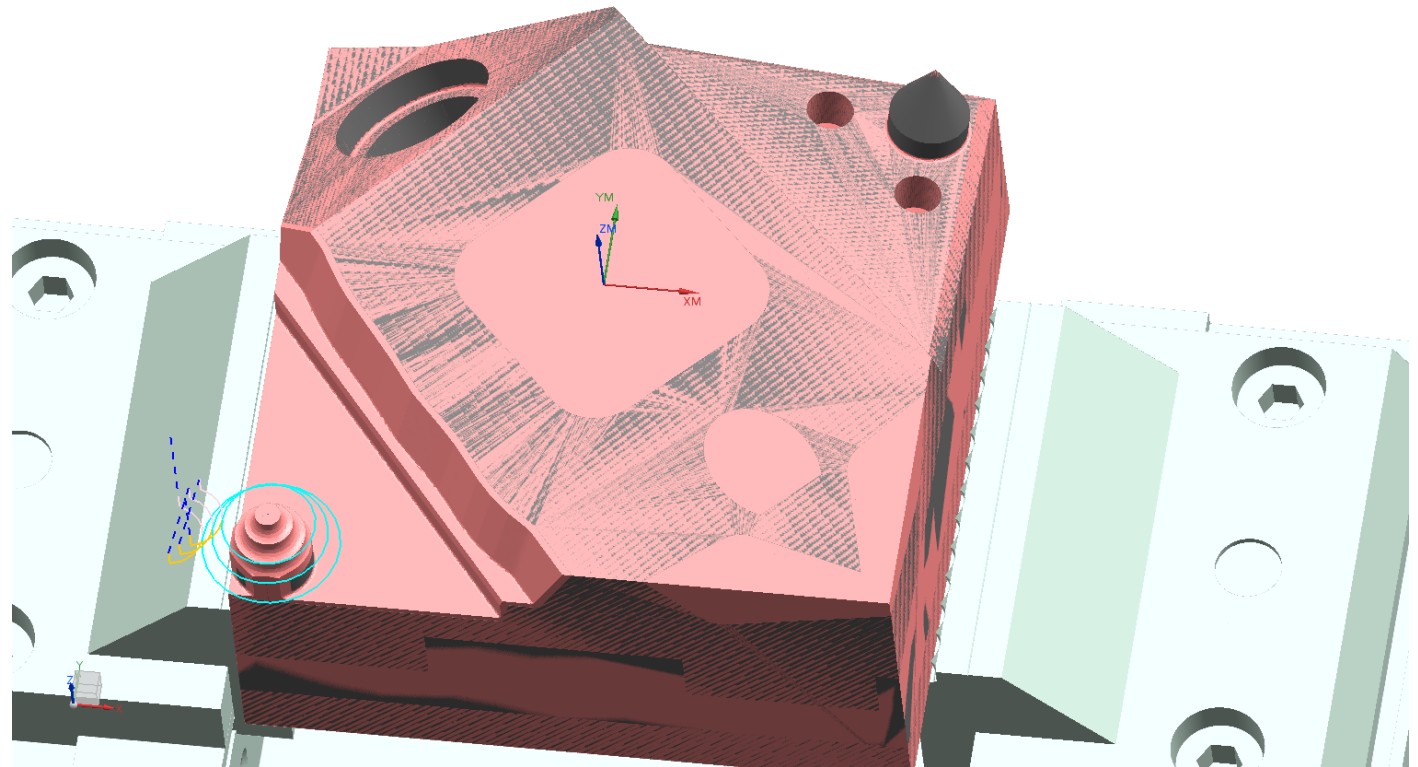
Depth of Cut:
3.00

Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 18s Cutting: 0h 0m 8s

Z min.:
-9.289



Date: Fri Dec 30 11:47:51 2016

Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_1_COPY

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
0.00

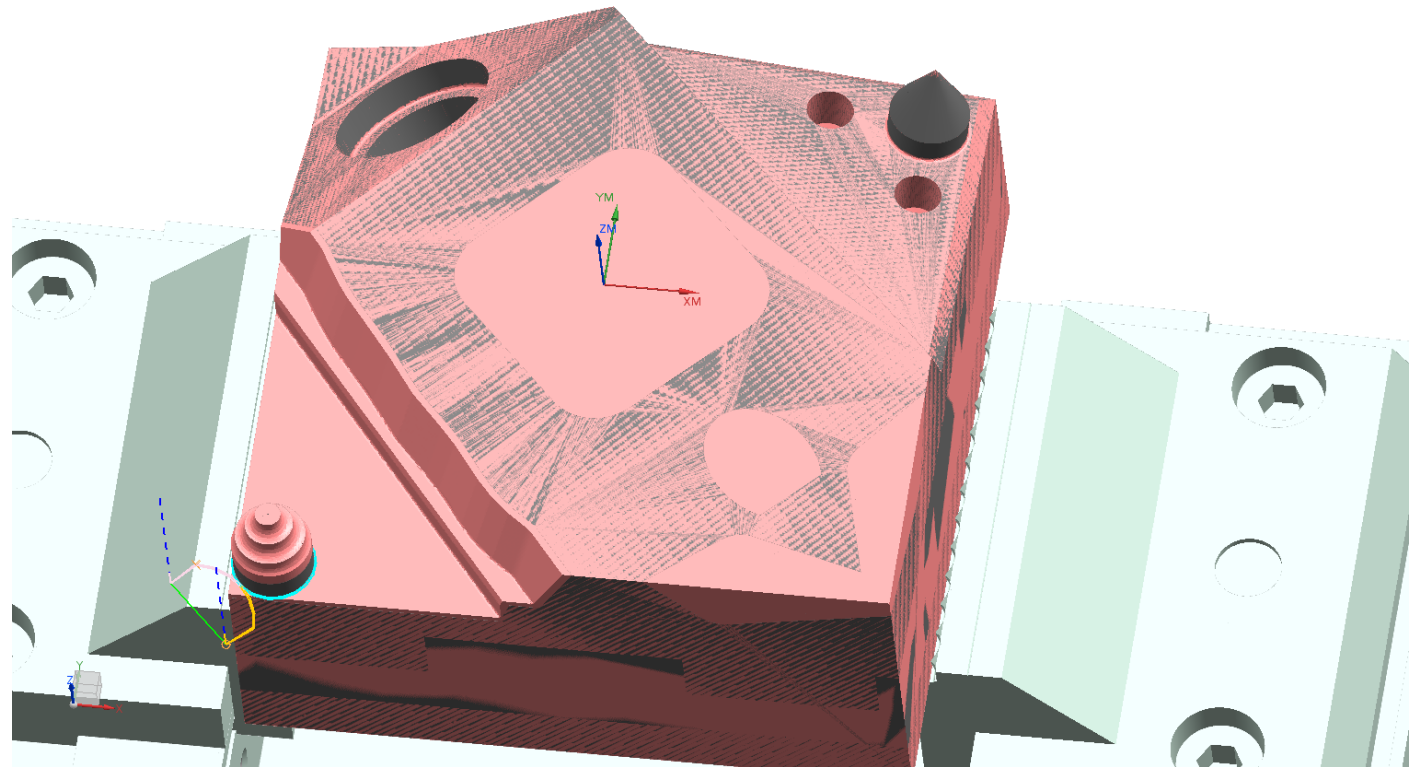
Stock:
0.00/1.00

Method:
METHOD

Time:
Total: 0h 0m 18s Cutting: 0h 0m 9s

Z min.:
-14.777

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

FLOOR_WALL_IPW_COPY_COPY

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
0.00

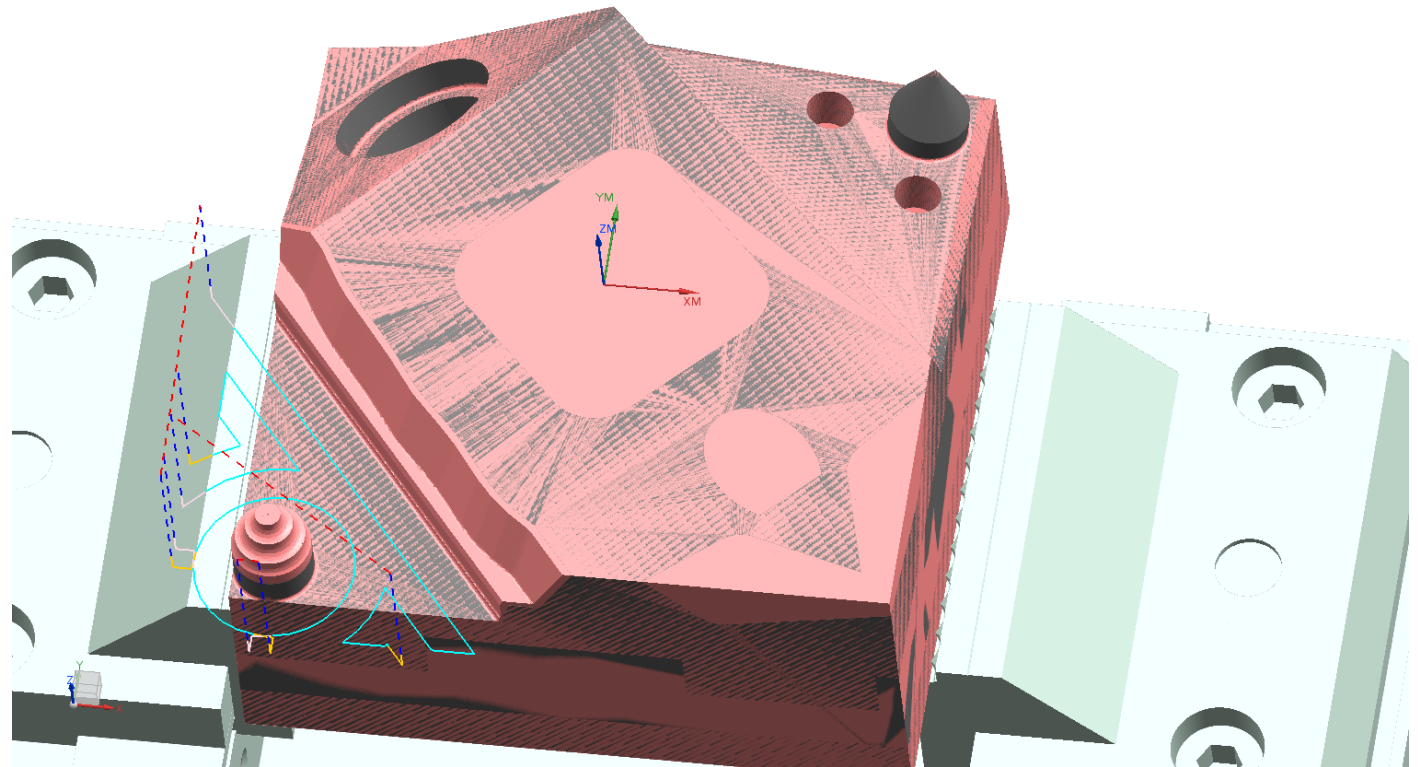
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 24s Cutting: 0h 0m 13s

Z min.:
-15.777

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_COPY_COPY_COPY_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

4.00

Stock:

0.00

Method:

MILL_FINISH

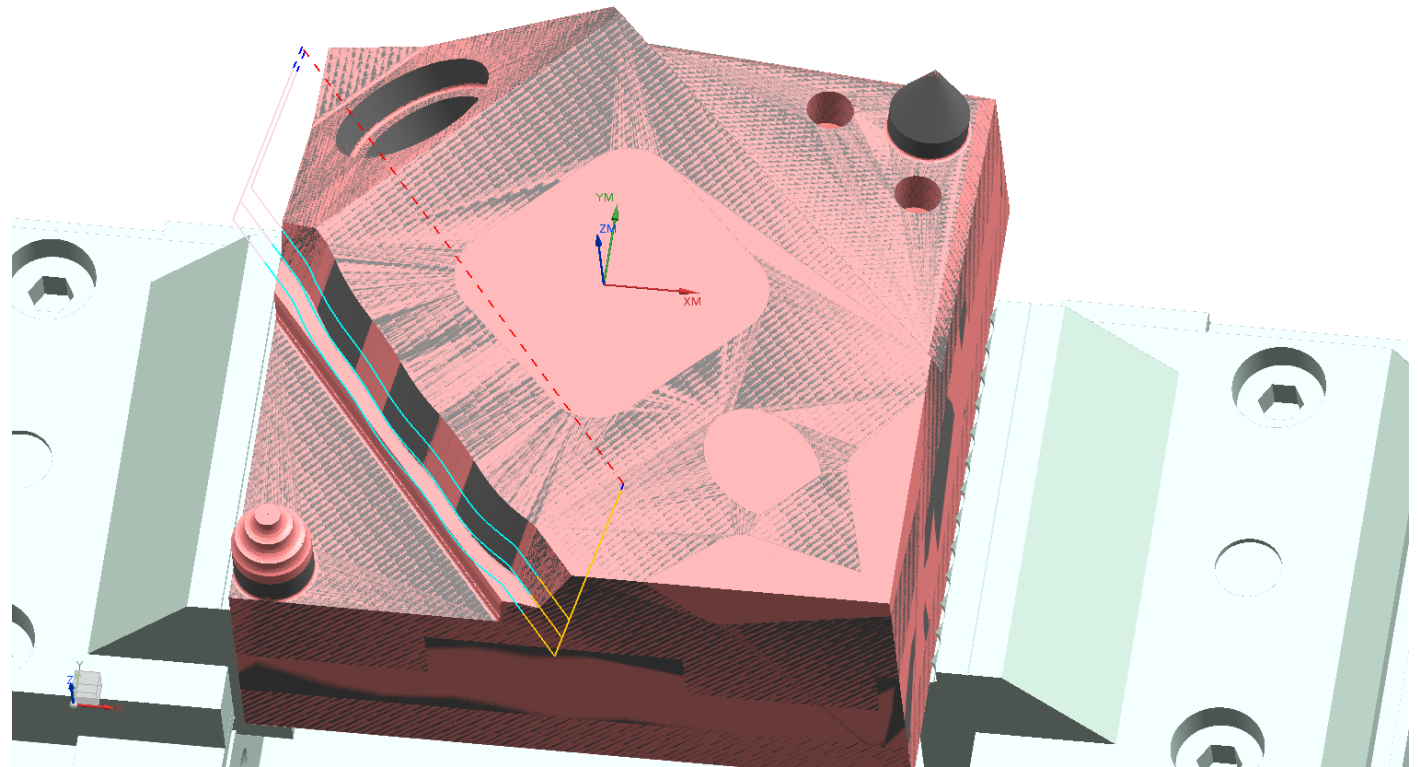
Time:

Total: 0h 0m 36s Cutting: 0h 0m 25s

Z min.:

-9.903

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

ZLEVEL_PROFILE_COPY_COPY_COPY Y

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00

Method:

MILL_FINISH

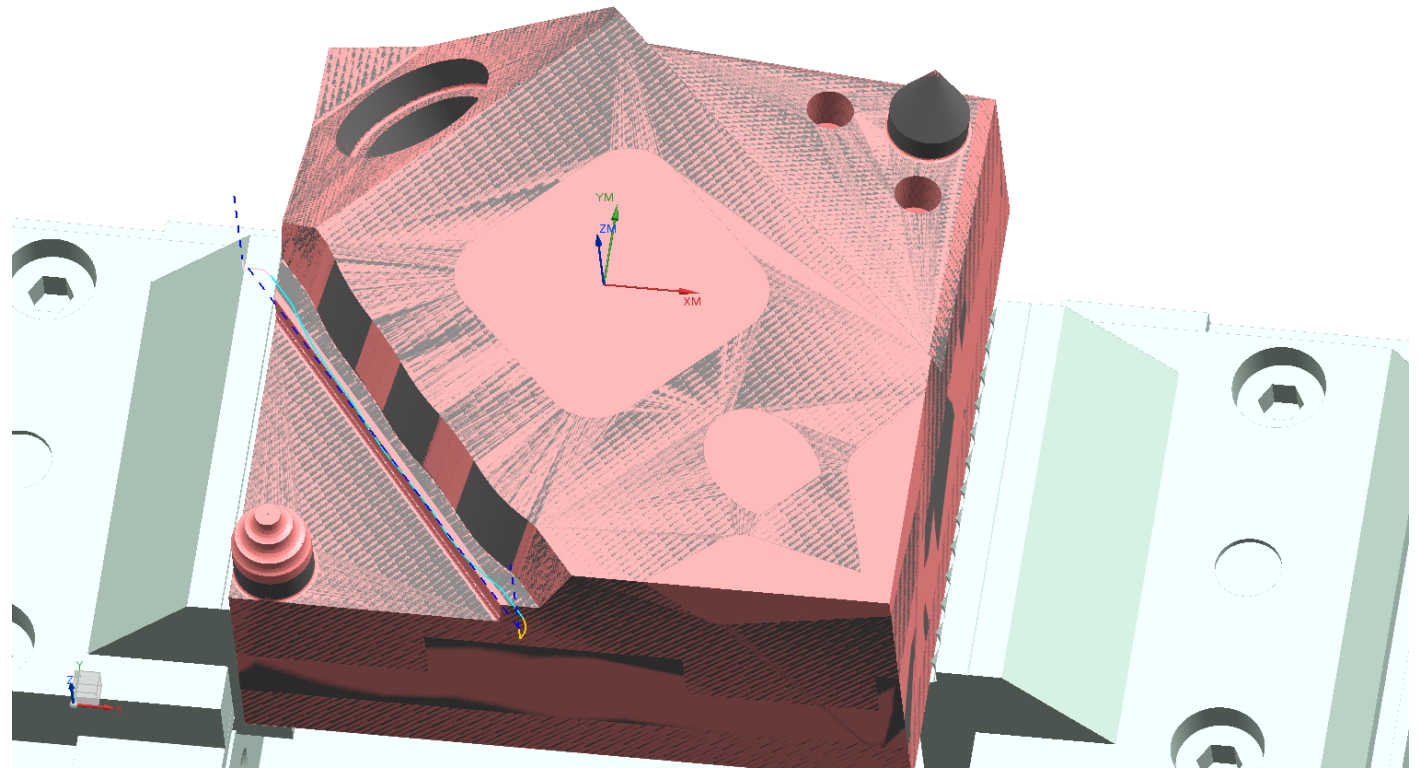
Time:

Total: 0h 0m 10s Cutting: 0h 0m 9s

Z min.:

-11.000

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_COPY_COPY_COPY_1

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00

Method:

MILL_FINISH

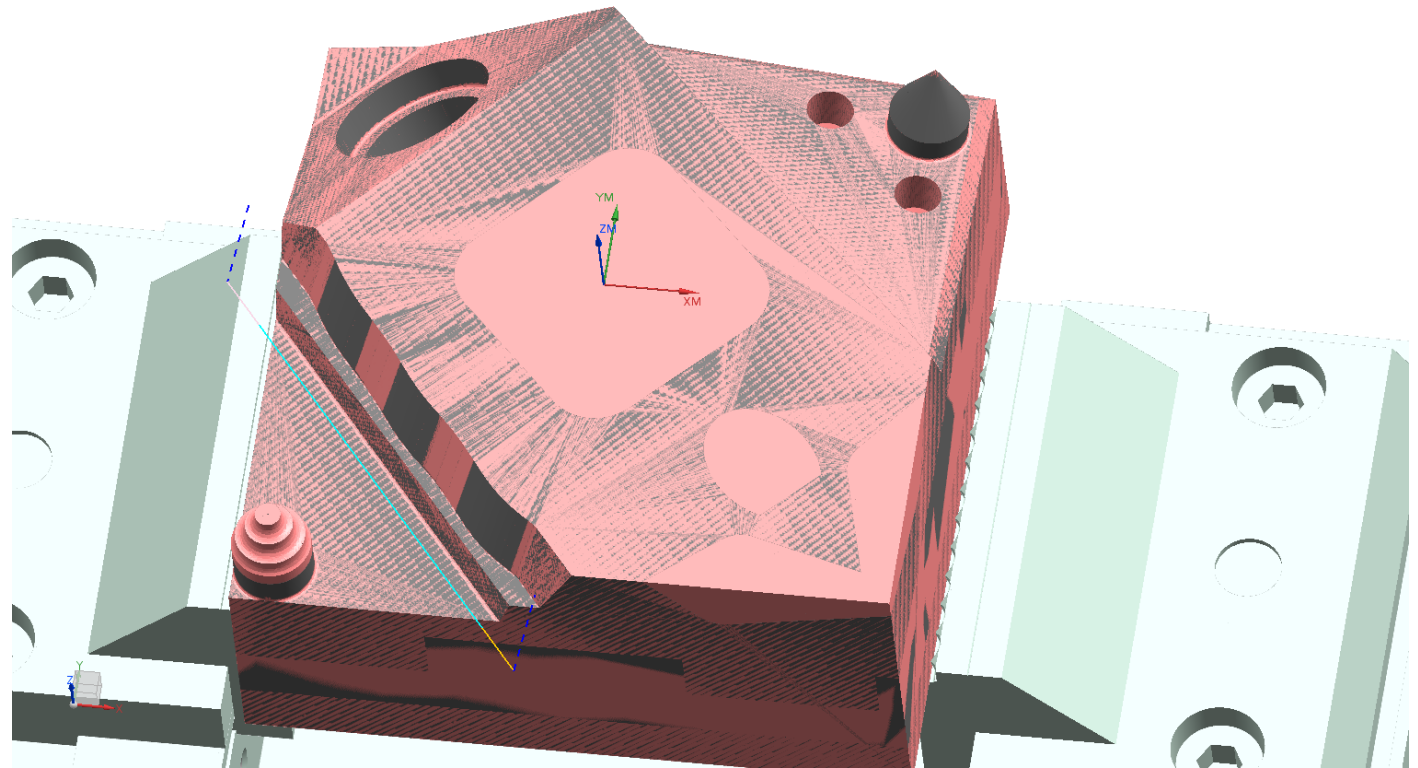
Time:

Total: 0h 0m 4s Cutting: 0h 0m 4s

Z min.:

-14.965

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_2_COPY

Tool:
T29 MP_2P360-1000-PA_WYK

Depth of Cut:
0.00

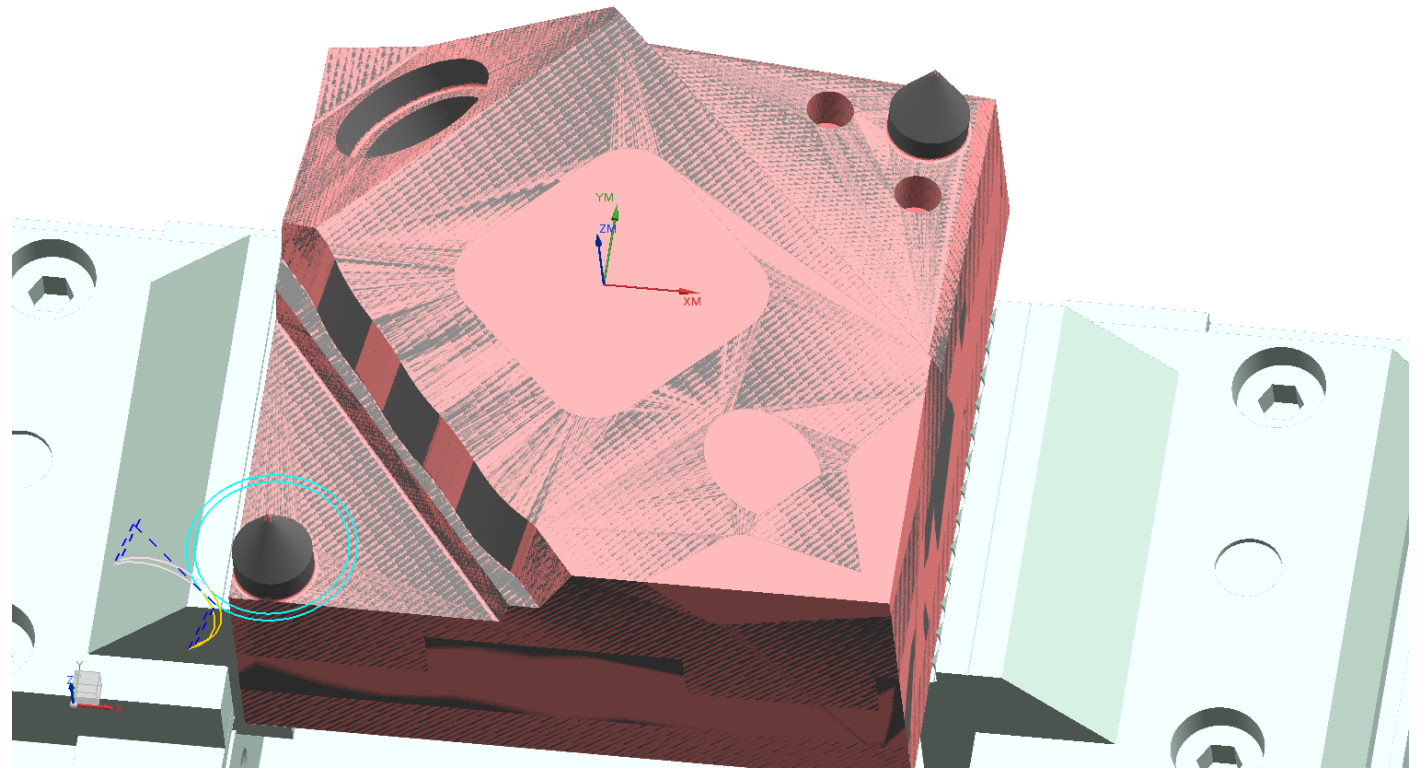
Stock:
0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 30s Cutting: 0h 0m 20s

Z min.:
-10.428

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2

Tool:
T29 MP_2P360-1000-PA_WYK

Depth of Cut:
0.00

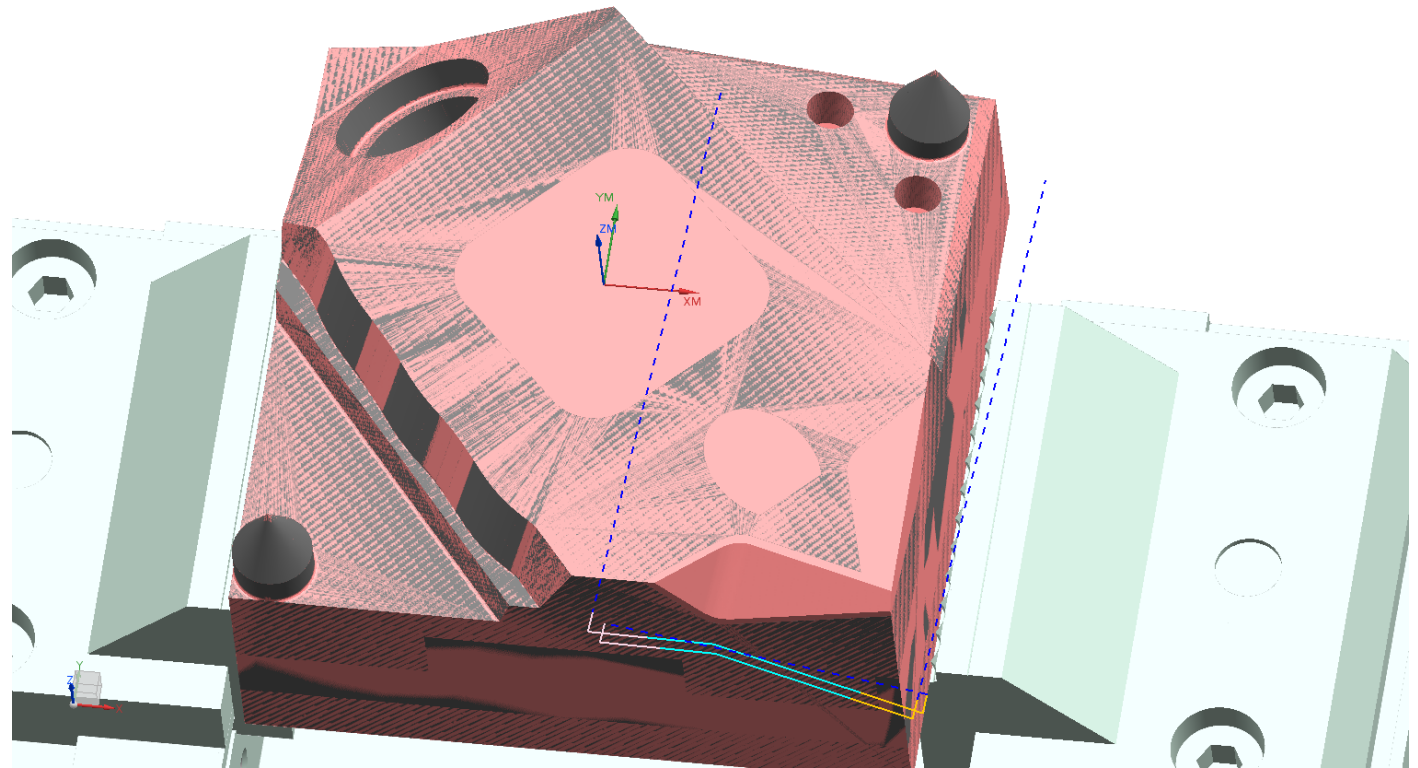
Stock:
1.00/0.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 5s Cutting: 0h 0m 4s

Z min.:
-7.990

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2_COPY

Tool:
T29 MP_2P360-1000-PA_WYK

Depth of Cut:
0.00

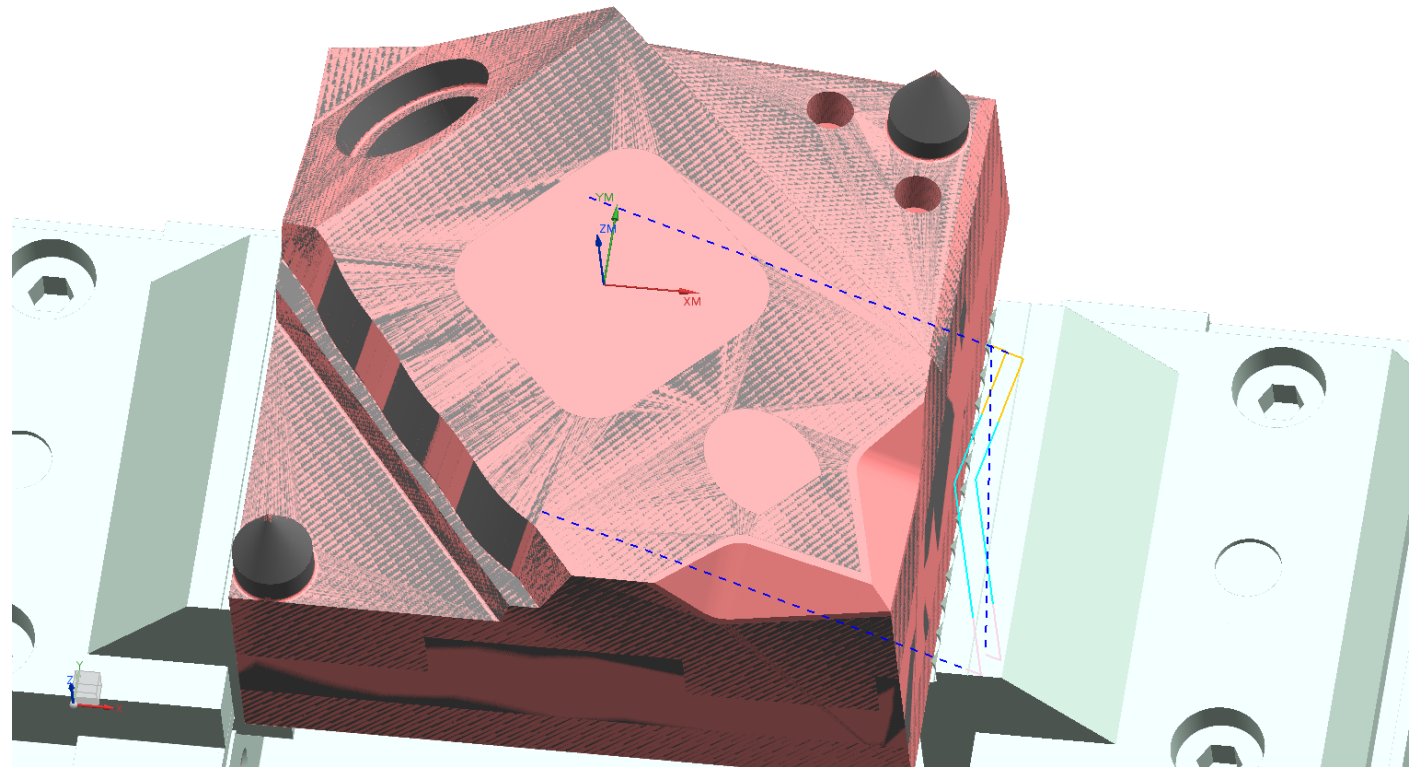
Stock:
1.00/0.00

Method:
MILL_ROUGH

Time:
Total: 0h 0m 5s Cutting: 0h 0m 4s

Z min.:
-8.060

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2_COPY_1

Tool:
T29 MP_2P360-1000-PA_WYK

Depth of Cut:
0.00

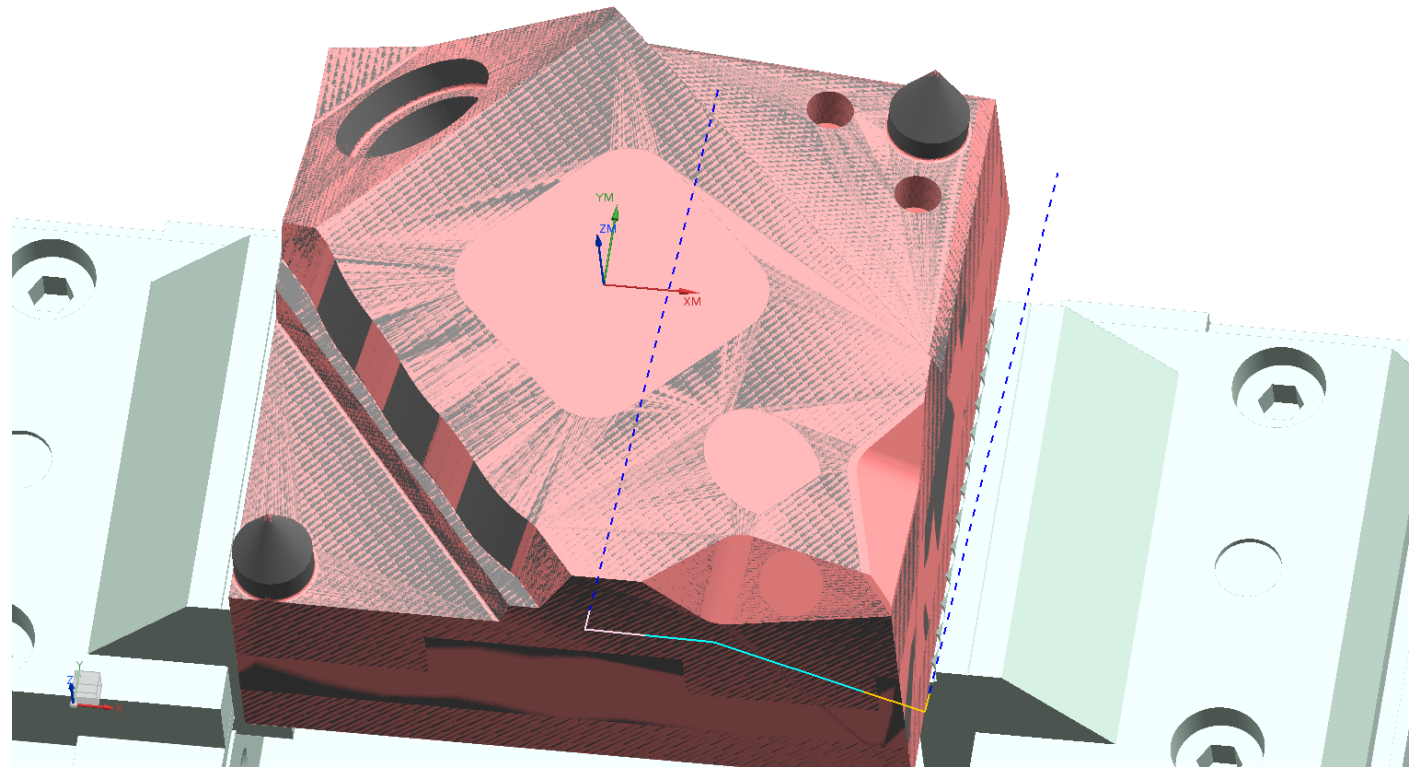
Stock:
0.00/0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 6s Cutting: 0h 0m 5s

Z min.:
-8.698

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2_COPY_COPY

Tool:

T29 MP_2P360-1000-PA_WYK

Depth of Cut:

0.00

Stock:

0.00/0.00

Method:

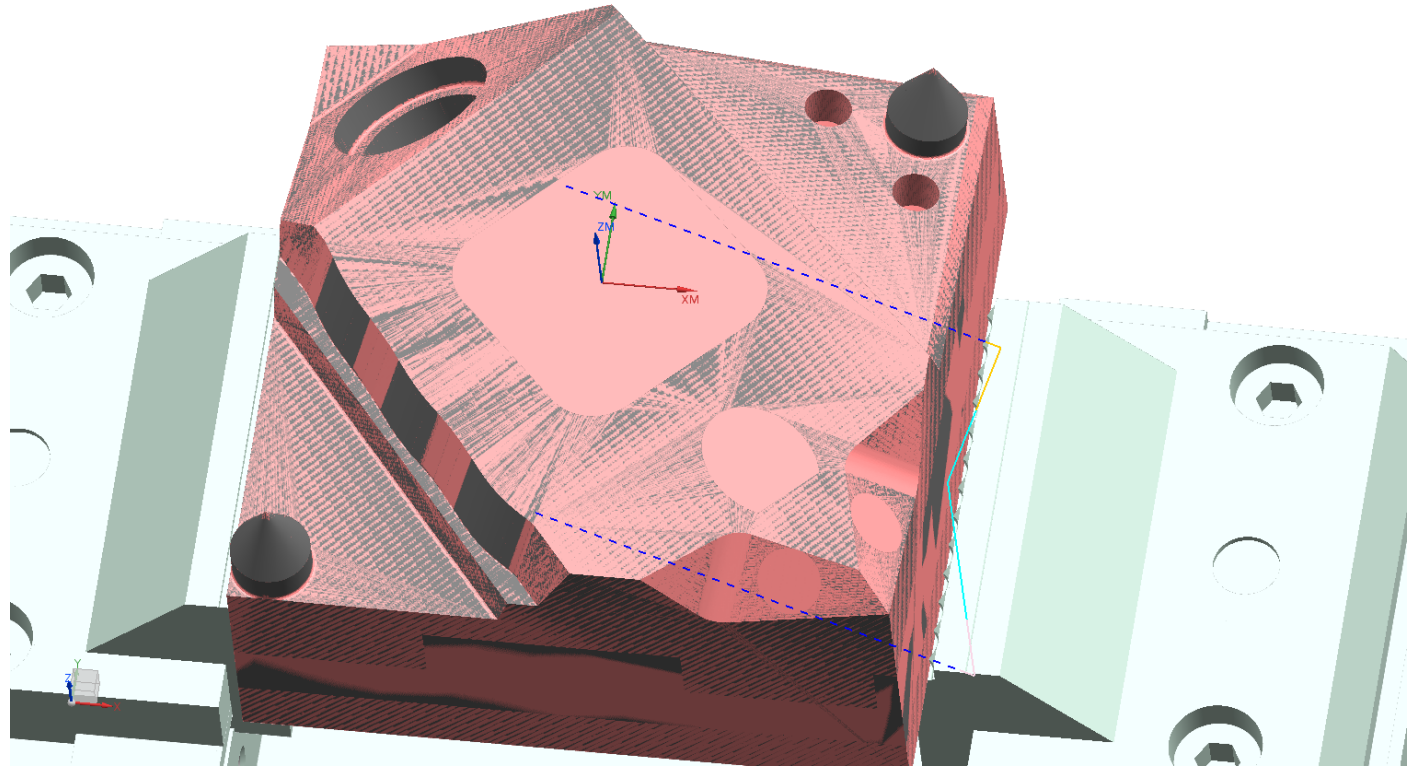
MILL_FINISH

Time:

Total: 0h 0m 6s Cutting: 0h 0m 5s

Z min.:

-8.767



Date: Fri Dec 30 11:47:51 2016

Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2_COPY_COPY_1

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

1.50/0.00

Method:

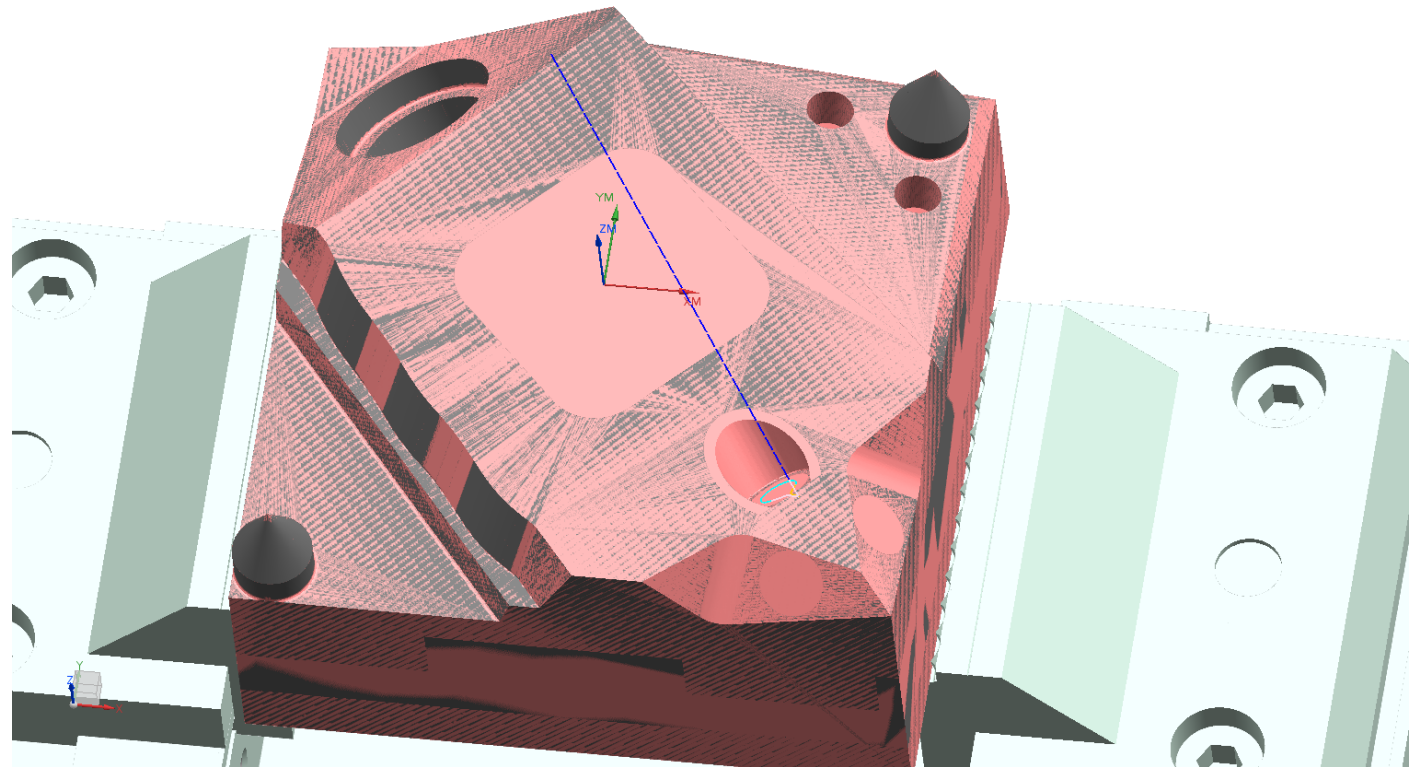
MILL_ROUGH

Time:

Total: 0h 0m 11s Cutting: 0h 0m 0s

Z min.:

-6.713



Date: Fri Dec 30 11:47:51 2016

Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

PLANAR_MILL_2_COPY_COPY_1_C OPY

Tool:
T34 MP_2P340-0600-PB

Depth of Cut:
0.00

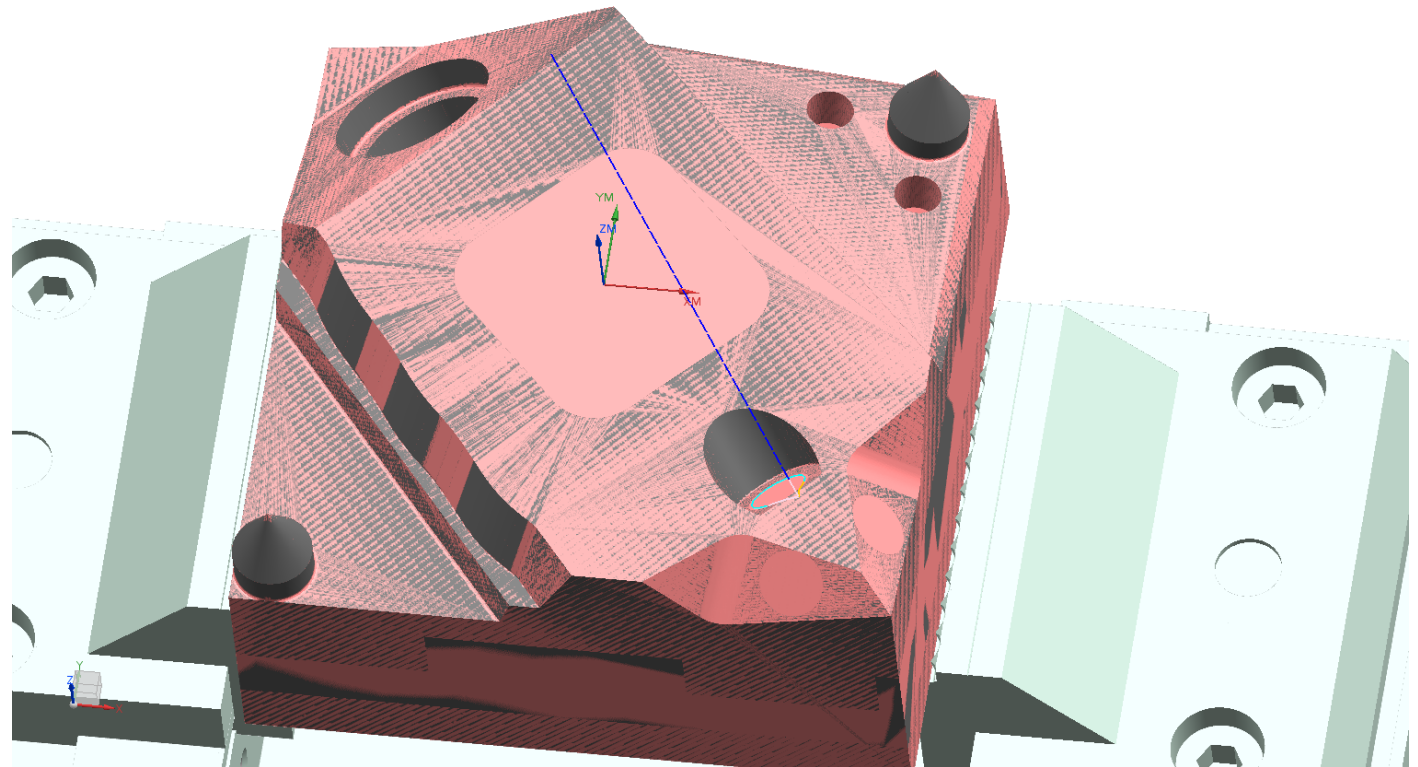
Stock:
0.00/0.00

Method:
MILL_FINISH

Time:
Total: 0h 0m 2s Cutting: 0h 0m 2s

Z min.:
-7.701

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

DRILLING_1_COPY

Tool:
T22 UGT0301_028

Depth of Cut:
N/A

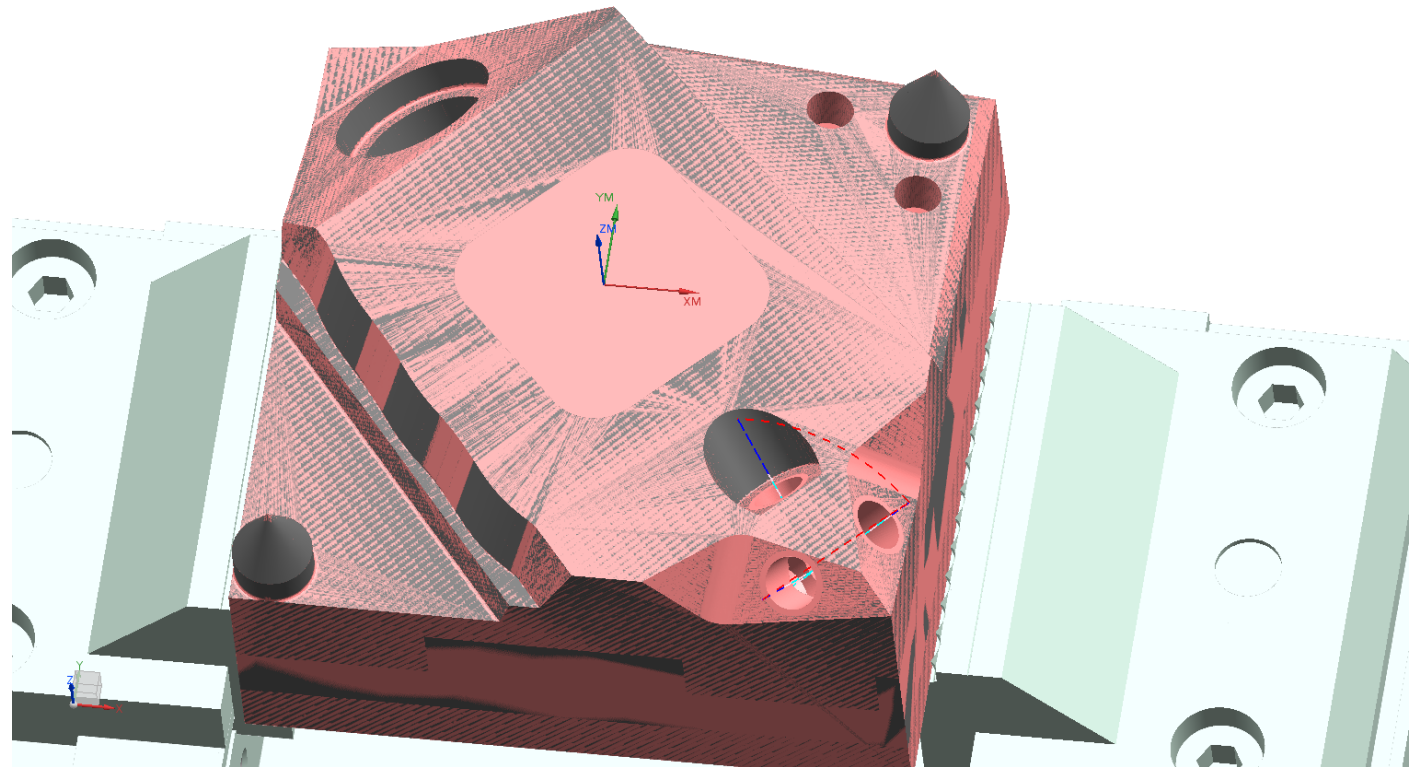
Stock:
0.00

Method:
METHOD

Time:
Total: 0h 0m 25s Cutting: 0h 0m 14s

Z min.:
-20.799

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

HOLE_MILLING_COPY_COPY_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

25.00

Stock:

0.00

Method:

METHOD

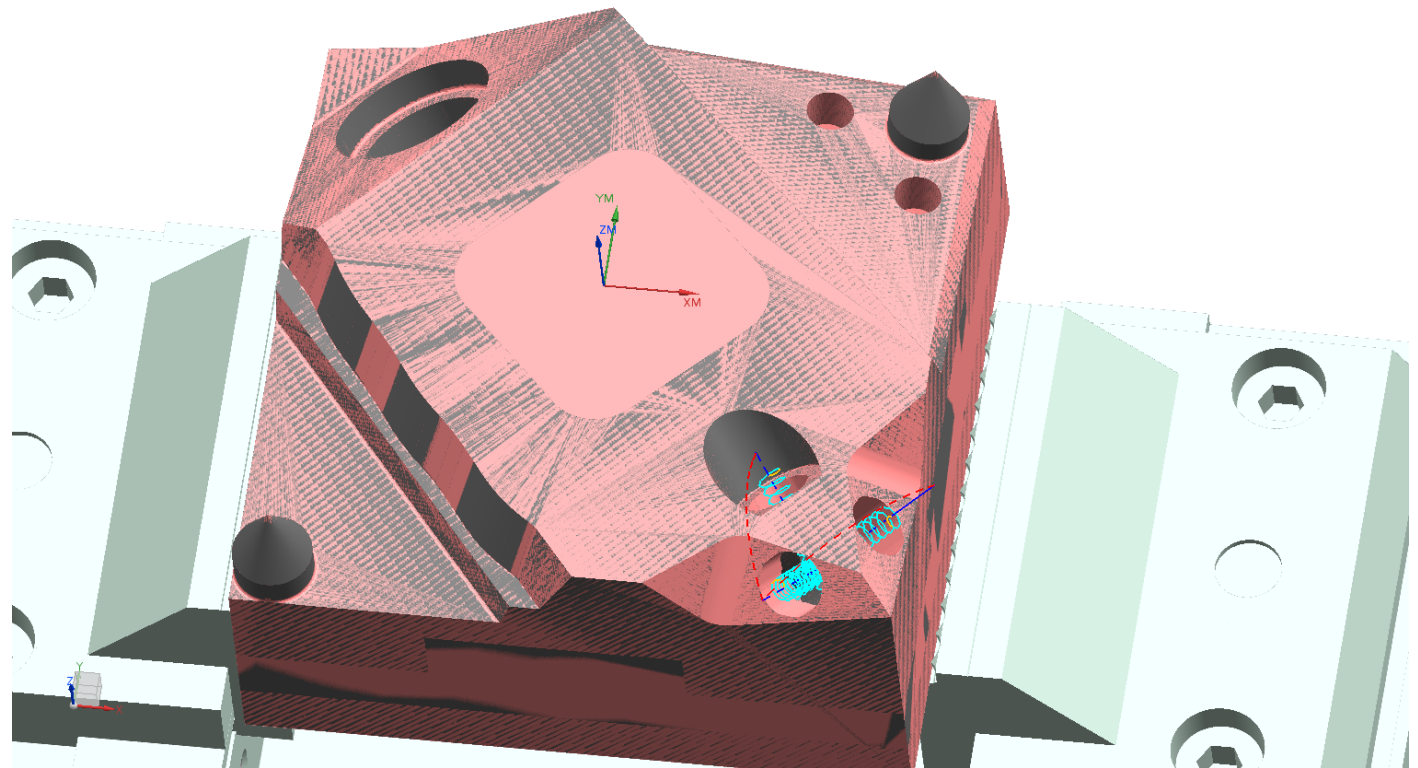
Time:

Total: 0h 0m 51s Cutting: 0h 0m 40s

Z min.:

-22.230

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CAVITY_MILL

Tool:
T5 MP_316-12SM450-12005P

Depth of Cut:
1.00

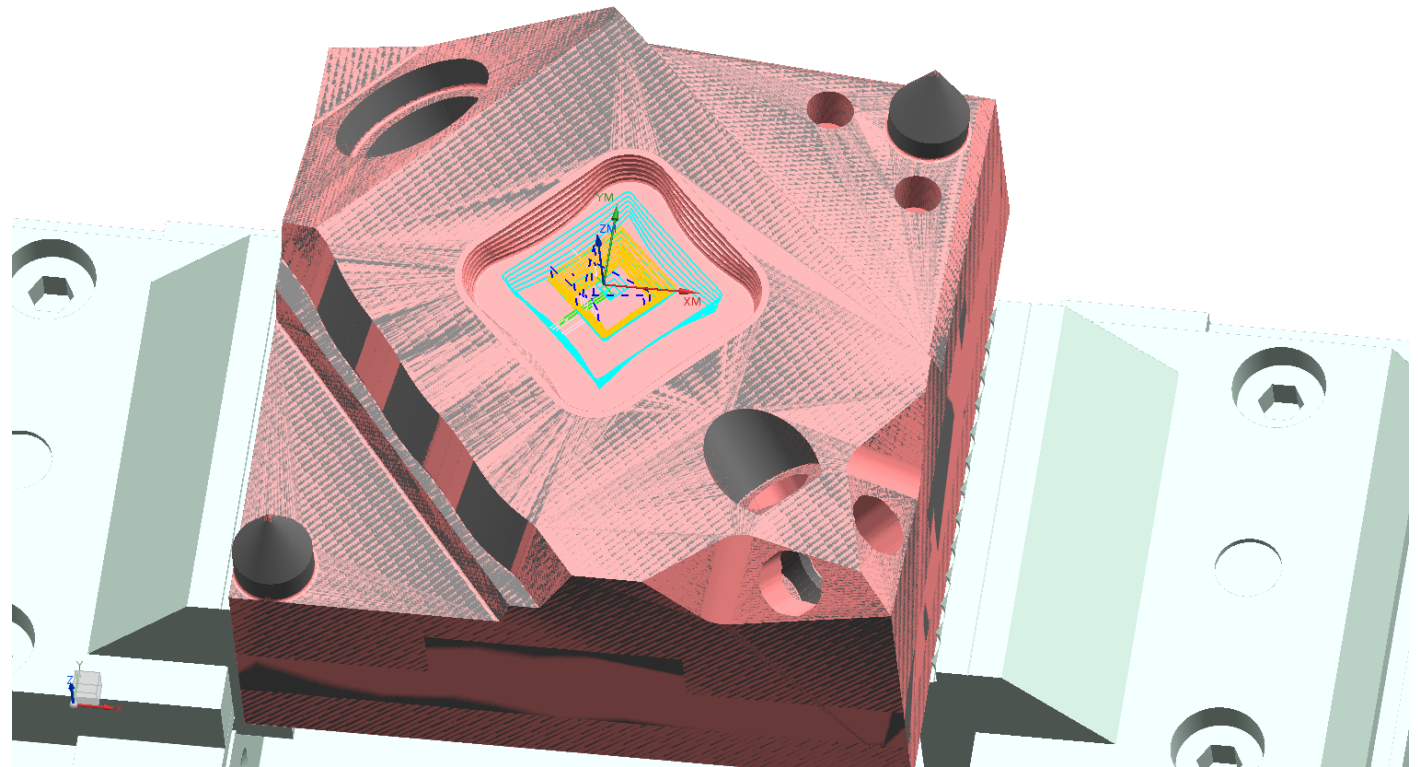
Stock:
1.00

Method:
MILL_ROUGH

Time:
Total: 0h 1m 26s Cutting: 0h 1m 16s

Z min.:
-6.228

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CAVITY_MILL_COPY

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

1.00

Stock:

1.00/0.00

Method:

MILL_ROUGH

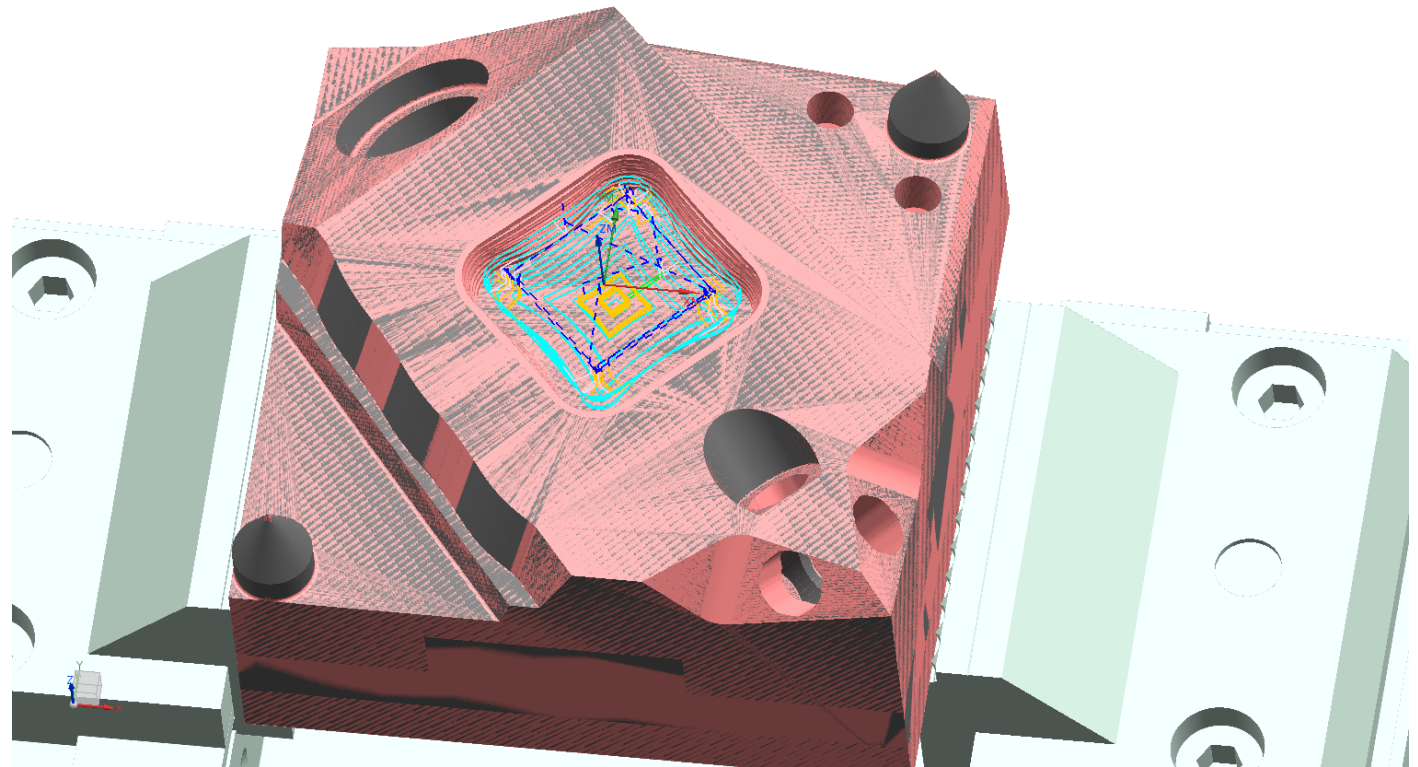
Time:

Total: 0h 0m 49s Cutting: 0h 0m 38s

Z min.:

-8.000

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com

Operation Details

sample_OWI_output ncm_testpart.prt

CONTOUR_PROFILE_3

Tool:

T34 MP_2P340-0600-PB

Depth of Cut:

0.00

Stock:

0.00

Method:

MILL_FINISH

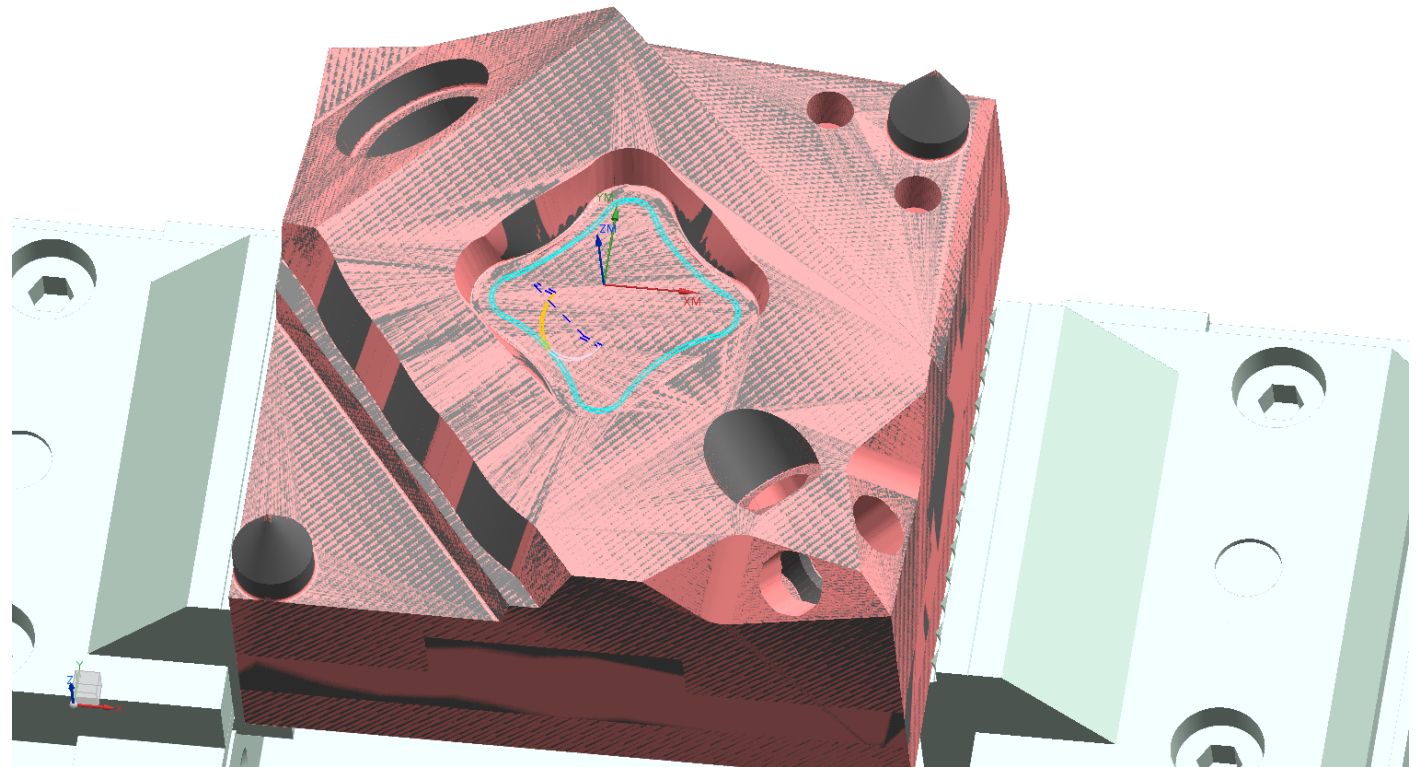
Time:

Total: 0h 0m 14s Cutting: 0h 0m 14s

Z min.:

-7.346

Date: Fri Dec 30 11:47:51 2016



Custom template design: www.ncmatic.com